

# ABB NextMove ES

Supported Series: ABB NextMove ES

## HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	ABB NextMove ES		
PLC I/F	RS232		
Baud rate	9600	9600~115200	
Data bits	8		
Parity	None		
Stop bits	1		
PLC sta. no.	2	0~127	

## Device Address:

Bit/Word	Device type	Format	Range	Memo
DW	COMMS_Int_Bit	DDDdd	100 ~ 25531	
DW	COMMS	DDD	1 ~ 255	Float
DW	COMMS_Int	DDD	1 ~ 255	Int

## Wiring Diagram:

### Diagram 1

#### RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

