

## Bosch Rexroth SIS (Absolute Addressing)

Supported Series: IndraDrive HCS02

### HMI Setting:

Parameters	Recommended	Options	Notes
<b>PLC type</b>	Bosch Rexroth SIS (Absolute Addressing)		
<b>PLC I/F</b>	RS232		
<b>Baud rate</b>	38400		
<b>Data bits</b>	8		
<b>Parity</b>	None		
<b>Stop bits</b>	1		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	IX	DDDDDDdd	0 ~ 6553515	
B	QX	DDDDDDdd	0 ~ 6553515	
B	MX	DDDDDDdd	0 ~ 6553515	
Byte	IB	DDDDD	0 ~ 65535	
Byte	QB	DDDDD	0 ~ 65535	
Byte	MB	DDDDD	0 ~ 65535	
W	IW	DDDDD	0 ~ 65535	
W	QW	DDDDD	0 ~ 65535	
W	MW	DDDDD	0 ~ 65535	
DW	ID	DDDDD	0 ~ 65535	
DW	QD	DDDDD	0 ~ 65535	
DW	MD	DDDDD	0 ~ 65535	

## Wiring Diagram:

### RS-232 (CM1-SC02A: RS-232 9P D-Sub)

The serial port pin assignments may vary between HMI models, please click the following link for more information.

