

Eaton Moeller Easy 822

Supported Series: Eaton Moeller EASY 822-DC-TC Relays

Website: <https://www.eaton.com/us/en-us.html>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Eaton Moeller EASY 822		
PLC I/F	RS232		
Baud rate	9600		
Data bits	8		
Parity	None		
Stop bits	1		

Device Address:

Bit/Word	Device type	Format	Range	Note
B	I	DD	1 ~ 16	
B	R	DD	1 ~ 16	
B	Q	D	1 ~ 8	
B	S	D	1 ~ 8	
B	M	DD	1 ~ 96	
B	P	D	1 ~ 4	
B	ID	D	1 ~ 8	
Byte	MB	DD	1 ~ 96	
W	MW	DD	1 ~ 96	
DW	MD	DD	1 ~ 96	
W	IA	D	1 ~ 4	
W	QA	D	1	

Wiring Diagram:

RS-232

The serial port pin assignments may vary between HMI models, please click the following [link](#) for more information.

