

GE CMM

Website: <http://www.ge.com>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	GE CMM		
PLC I/F	RS232	RS232/RS485	
Baud rate	19200	9600,19200,38400,57600,115200	
Data bits	8	7,8	Must set to 8 for this protocol
Parity	Odd	Even, Odd, None	
Stop bits	1	1, 2	
PLC sta. no.	0	0-255	Does not apply to this protocol

PLC Setting:

Refer to the related PLC manual.

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	I	DDDDD	1 ~ 10000	Input relay
B	Q	DDDDD	1 ~ 10000	Output relay
B	M	DDDDD	1 ~ 10000	Auxiliary relay
B	G	DDDD	1 ~ 7680	
B	T	DDD	1 ~ 256	
B	SA	DDD	1 ~ 128	
B	SB	DDD	1 ~ 128	
B	SC	DDD	1 ~ 128	
B	S	DDD	1 ~ 128	
W	AI	DDDDD	1 ~ 10000	Analog input register
W	AQ	DDDDD	1 ~ 10000	Analog output register
W	R	DDDDD	1 ~ 32640	Data register

Wiring Diagram:

Diagram 1

RS-485 4W (25P D-Sub Male)

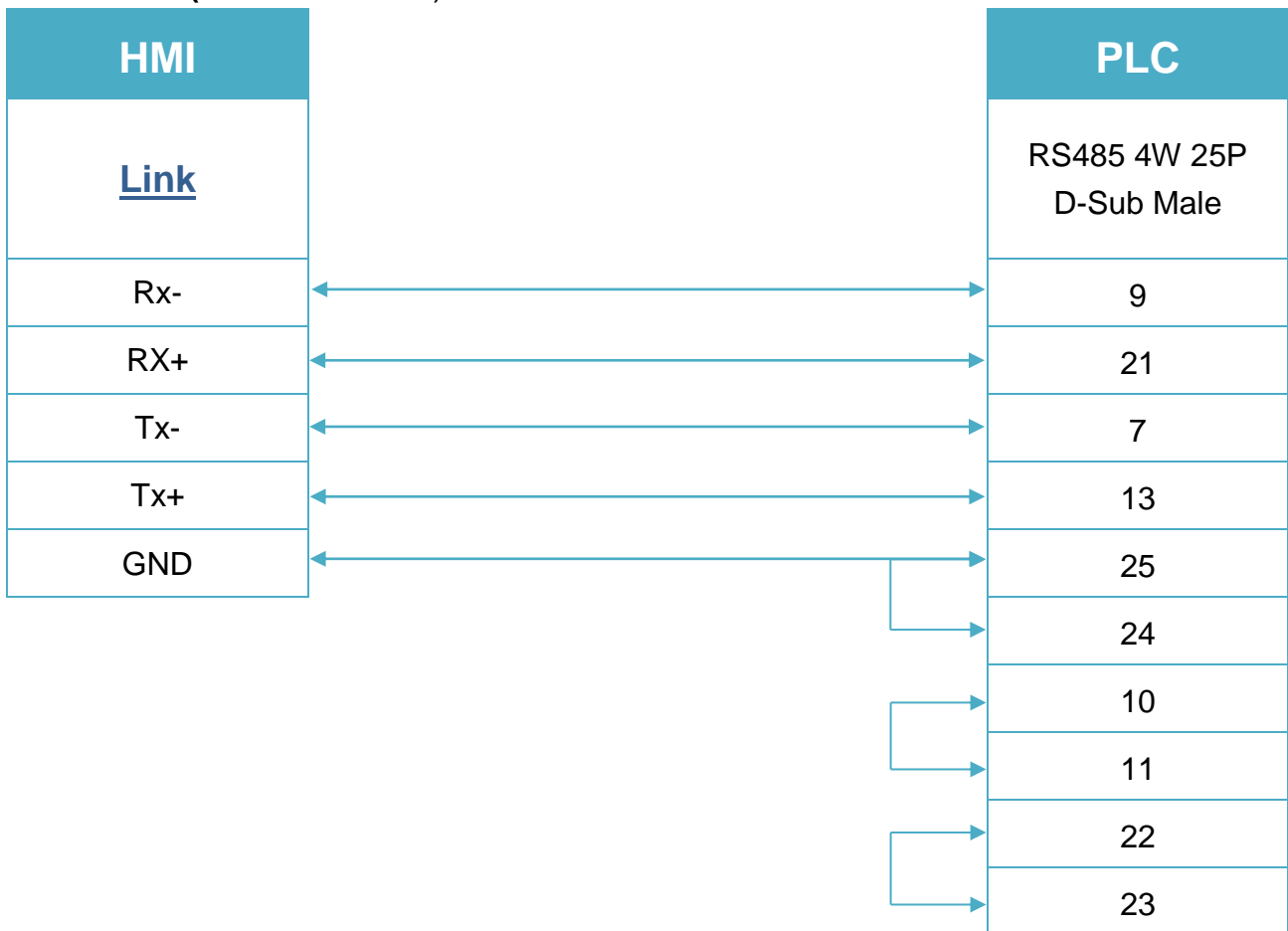


Diagram 2

RS-232

