

GE RX3i

Website: <http://www.ge.com>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	GE RX3i		
PLC I/F	RS232	RS232, RS485	
Baud rate	19200	1200~115200	
Data bits	8		
Parity	Odd	None, Even, Odd	
Stop bits	1	1 or 2	
SNP ID	1	0~255 (None)	

PLC Setting:

Port Mode	SNP Slave
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Device Address:

Bit/Word	Device type	Format	Range	Memo
B	I	DDDDD	1 ~ 32768	
B	Q	DDDDD	1 ~ 32768	
B	M	DDDDD	1 ~ 32768	
B	G	DDDDD	1 ~ 32768	
B	T	DDDDD	1 ~ 32768	
B	SA	DDDDD	1 ~ 32768	
B	SB	DDDDD	1 ~ 32768	
B	SC	DDDDD	1 ~ 32768	
B	S	DDDDD	1 ~ 32768	
W	AI	DDDDD	1 ~ 32768	
W	AQ	DDDDD	1 ~ 32768	
W	R	DDDDD	1 ~ 32768	

Wiring Diagram:

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

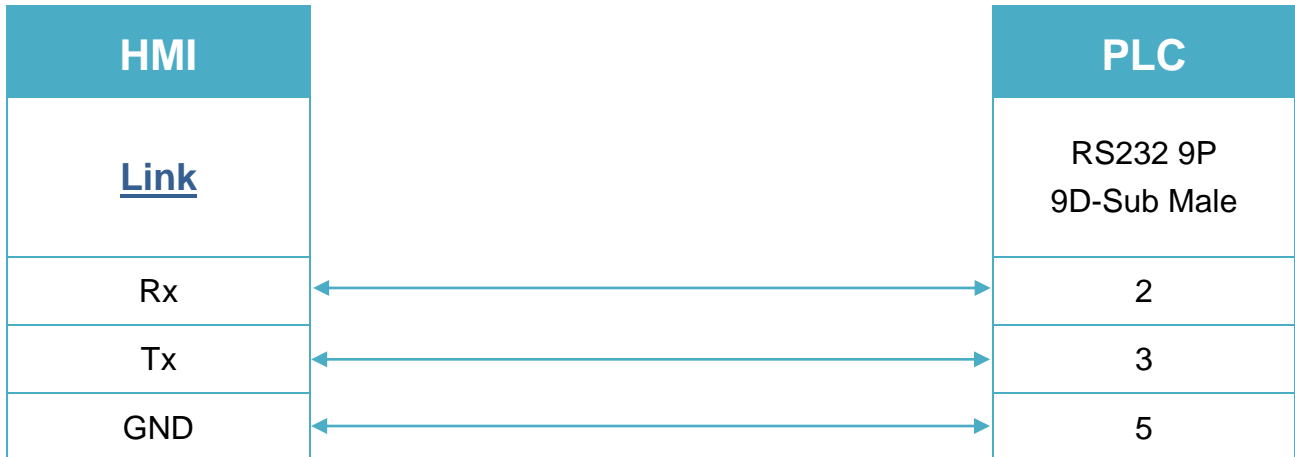


Diagram 2

RS-485 4W (RS485 4W 15P D-Sub Male)

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