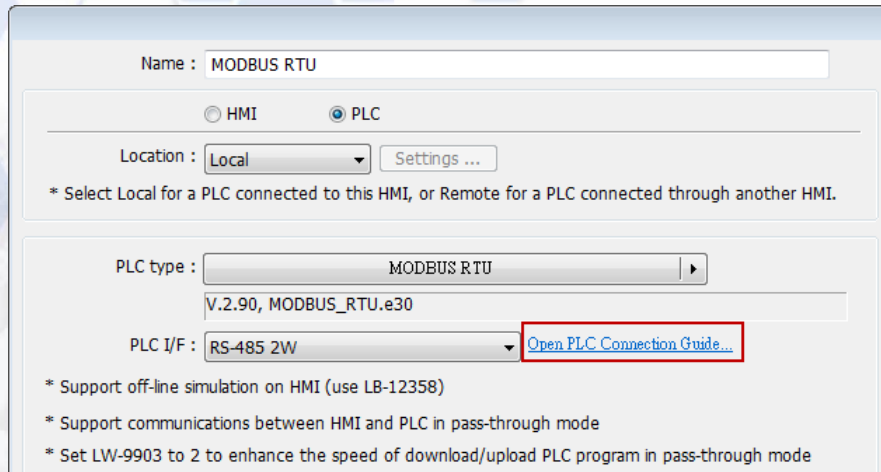


Opening PLC Connection Guide

In EasyBuilder Pro V5.05.01 or later versions, when adding a PLC device, a link called [Open PLC Connection Guide] can be found. If you click this link, EasyBuilder will automatically find the PLC Connection Guide of the selected PLC and open the guide.



Name : MODBUS RTU

☐ HMI ☒ PLC

Location : Local Settings ...

* Select Local for a PLC connected to this HMI, or Remote for a PLC connected through another HMI.

PLC type : MODBUS RTU

V.2.90, MODBUS_RTU.e30

PLC I/F : RS-485 2W Open PLC Connection Guide...

* Support off-line simulation on HMI (use LB-12358)

* Support communications between HMI and PLC in pass-through mode

* Set LW-9903 to 2 to enhance the speed of download/upload PLC program in pass-through mode

This link goes to the PLC_connection_guide folder under the EasyBuilder installation directory (default directory: C:\EBpro\PLC_connection_guide\). If you click the link and see this document: Opening PLC Connection Guide, instead of the actual PLC Connection Guide, it is possible that the corresponding PLC Connection Guide does not exist in the PLC_connection_guide folder.

If you encounter the situation mentioned above, please follow the steps to download the PLC Connection Guide:

1. Click the link below to download the compressed file of PLC Connection Guide.
https://dl.weintek.com/public/PLC_Connect_Guide/PLC_connection_guide.zip
2. Decompress the file and place it into the folder in : C:\EBpro\PLC_connection_guide
3. Restart EasyBuilder, and click [Open PLC Connection Guide]. Now you can see the PLC Connection Guide you need.

You can also find PLC Connection Guide directly from the website, by clicking the link:

<http://www.weintek.com/globalw/Software/PLC.htm>

Device Connection Structure

Weintek HMI and EasyBuilder Software support most of the PLC devices on the market. Please feel free to check the drivers and supports provided. The listed are all the Weintek supported devices:

1. Company	2. PLC Model	3. PLC Driver
Memory Map	Modbus ASCII CONTROLLER	MODBUS RTU
MIKOM ELECTRICAL TECHNOLOGY CO.,LTD.	Modbus ASCII Server	MODBUS RTU (0x/1x Range Adjustable)
Mitsubishi Electric Corporation	Modbus RTU CONTROLLER	MODBUS RTU (Adjustable)
MODBUS IDA	Modbus RTU TCP/IP device	MODBUS RTU (zero-based addressing)
Moeller	Modbus Server (COM/Ethernet)	
National Marine Electronics Association		
OMRON Corporation		
OuHua OHJX		
Panasonic Electric Works		