

## Cimon CM3-SP32MDT/SP16MDR/V/E/F(Ethernet)

Supported Series: CM3-SP32MDT/SP16MDR/V/E/F

Website: <https://www.cimon.com/>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Cimon CM3-SP32MDT/SP16MDR/V/E/F(Ethernet)		
PLC I/F	Ethernet		Use UDP
Port no.	10266		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	X	DDh	0 ~ 63F	
B	Y	DDh	0 ~ 63F	
B	M	DDDh	0 ~ 511F	
B	L	DDDh	0 ~ 255F	
B	K	DDDh	0 ~ 255F	
B	F	DDDh	0 ~ 127F	
B	T	DDD	0 ~ 511	
B	C	DDD	0 ~ 511	
B	Q	DDDh	0 ~ 511F	
W	S_Bit	DDDD	0 ~ 9999	
W	S	DD	0 ~ 99	
W	R	DD	0 ~ 15	
W	D	DDDD	0 ~ 9999	
W	Z	DDDD	0 ~ 1063	
W	TC	DDDD	0 ~ 1023	
W	TS	DDDD	0 ~ 1023	
W	CC	DDDD	0 ~ 1023	
W	CS	DDDD	0 ~ 1023	

## Wiring Diagram:

### Diagram 1

Ethernet cable:

