

DL-BCM Server

Website: <http://www.hzdelian.com>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	DL-BCM Server		
PLC I/F	RS232	RS232, RS485	
Baud rate	9600	9600~115200	
Data bits	8	8	
Parity	None	Even, Odd, None	
Stop bits	1	1	
PLC sta. no.	0	0-31	

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	LB	dddd	0 ~ 9998	
W	LW	dddd	0 ~ 9998	
W	RW	dddddd	0 ~ 55536	

Wiring Diagram:

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

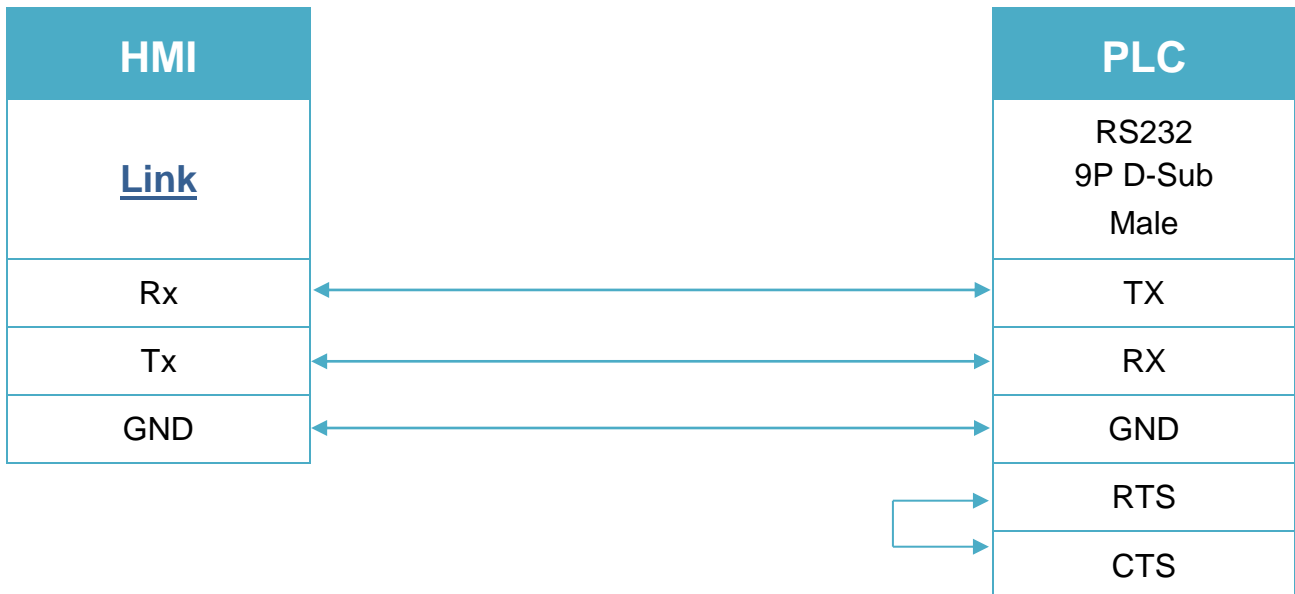


Diagram 2

RS-485 2W

The serial port pin assignments may vary between HMI models, please click the following link for more information.

