

Fuji NB Series

Website: <http://www.fujielectric.com/fcs/index.html>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Fuji NB Series		
PLC I/F	RS485 4W		
Baud rate	19200		
Data bits	8		
Parity	Odd		
Stop bits	1		
PLC sta. no.	0		

PLC Setting:

Communication mode	NITP Protocol / PLC Password (default is 0)
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Device Address:

Bit/Word	Device type	Format	Range	Memo
B	Y	HHH	0 ~ 7ff	Output Relay
B	X	HHH	0 ~ 3ff	Input Relay
B	M	HHH	0 ~ fff	Internal Relay
B	L	HHH	0 ~ fff	Latch Relay
B	C	HH	0 - ff	Counter
B	M_Spe	HHHH	0 ~ 81ff	Special Relay
B	T	HHH	0 ~ 1ff	Timer
W	TV	HHH	0 ~ 3ff	Timer value
W	CV	HHH	0 ~ 3ff	Counter value
W	D	HHHH	0 ~ 1fff	Data Register
W	D_Spe	HHHH	0 ~ 81ff	Special Register

Wiring Diagram:

RS-485 4W (Fuji NB Series RS422 8P RJ45 Male)

