

## GE CMM

Website: <http://www.ge.com>

### HMI Setting:

Parameters	Recommended	Options	Notes
<b>PLC type</b>	GE CMM		
<b>PLC I/F</b>	RS232	RS232/RS485	
<b>Baud rate</b>	19200	9600,19200,38400,57600,115200	
<b>Data bits</b>	8	7,8	Must set to 8 for this protocol
<b>Parity</b>	Odd	Even, Odd, None	
<b>Stop bits</b>	1	1, 2	
<b>PLC sta. no.</b>	0	0-255	Does not apply to this protocol

### PLC Setting:

Refer to the related PLC manual.

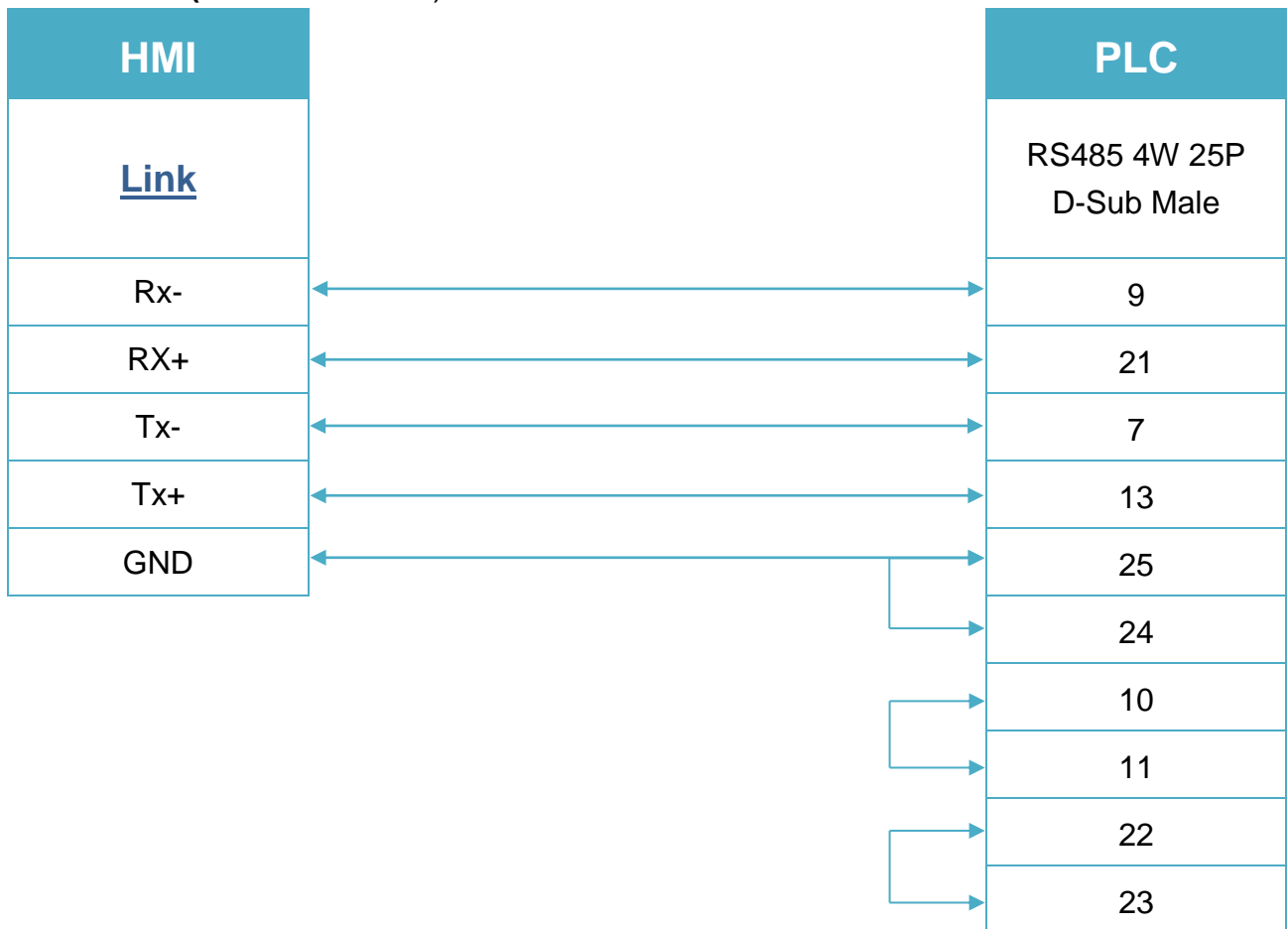
### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	I	DDDDD	1 ~ 10000	Input relay
B	Q	DDDDD	1 ~ 10000	Output relay
B	M	DDDDD	1 ~ 10000	Auxiliary relay
B	G	DDDD	1 ~ 7680	
B	T	DDD	1 ~ 256	
B	SA	DDD	1 ~ 128	
B	SB	DDD	1 ~ 128	
B	SC	DDD	1 ~ 128	
B	S	DDD	1 ~ 128	
W	AI	DDDDD	1 ~ 10000	Analog input register
W	AQ	DDDDD	1 ~ 10000	Analog output register
W	R	DDDDD	1 ~ 32640	Data register

## Wiring Diagram:

### Diagram 1

RS-485 4W (25P D-Sub Male)



### Diagram 2

RS-232

