

## GE RX3i (Ethernet)

Website: <http://www.ge.com>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	GE RX3i (Ethernet)		
PLC I/F	Ethernet		
Port no.	18245		
CPU slot no.	1		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	I	DDDDD	1 ~ 32768	
B	Q	DDDDD	1 ~ 32768	
B	M	DDDDD	1 ~ 32768	
B	G	DDDD	1 ~ 7680	
B	T	DDDD	1 ~ 1024	
B	SA	DDD	1 ~ 128	
B	SB	DDD	1 ~ 128	
B	SC	DDD	1 ~ 128	
B	S	DDD	1 ~ 128	
W	AI	DDDDD	1 ~ 32640	
W	AQ	DDDDD	1 ~ 32640	
W	R	DDDDD	1 ~ 32640	

### Wiring Diagram:

Ethernet cable:

