

Hangzhou Maiou MO-TECH

Website: <http://www.zjmaiou.com/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Hangzhou Maiou MO-TECH		
PLC I/F	RS232		
Baud rate	9600		
Data bits	8		
Parity	None		
Stop bits	1		
PLC sta. no.	1		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	MWX	DDDdd	0 ~ 25515	
B	MWX_NO_RPS	DDDdd	0 ~ 25515	
W	MW	DDD	0 ~ 255	
W	MW_NO_RPS	DDD	0 ~ 255	

Wiring Diagram:

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

