

HeFei ShenNong Motor

Website: <http://www.ahsngd.com/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	HeFei ShenNong Motor		
PLC I/F	RS485 4W		
Baud rate	9600		
Data bits	8		
Parity	None		
Stop bits	1		
PLC sta. no.	1		

Device Address:

Bit/Word	Device type	Format	Range	Memo
W	ADDR00	H	1 ~ D	
W	ADDR01	H	1 ~ D	
W	ADDR02	H	1 ~ D	
W	ADDR03	H	1 ~ D	
W	ADDR04	H	1 ~ D	
W	ADDR05	H	1 ~ D	
W	ADDR06	H	1 ~ D	
W	ADDR07	H	1 ~ D	
W	ADDR08	H	1 ~ D	
W	ADDR09	H	1 ~ D	
W	ADDR0a	H	1 ~ D	
W	ADDR0b	H	1 ~ D	
W	ADDR0c	H	1 ~ D	
W	ADDR0d	H	1 ~ D	
W	ADDR0e	H	1 ~ D	
W	ADDR0f	H	1 ~ D	
W	ADDR3f	H	0 ~ b	
W	DATAN	D	0 ~ 5	

Wiring Diagram:

RS-485 4W (RS422 terminal)

The serial port pin assignments may vary between HMI models, please click the following link for more information.

