

Inovance AM600

Website: <http://www.inovance.cn/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Inovance AM600		
PLC I/F	RS485 4W		
Baud rate	9600	9600 ~ 115200	
Data bits	8		
Parity	Even		
Stop bits	1		
PLC sta. no.	1		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	Q	DDDDo	0 ~ 81917	
B	I	DDDDo	0 ~ 81917	
B	SM	DDDD	0 ~ 7999	
W	MW	DDDDD	0 ~ 65535	
W	SD	DDD	0 ~ 7999	

Wiring Diagram:

Diagram 1

RS-485 2W (CN1 COM0 RS485 2W)

The serial port pin assignments may vary between HMI models, please click the following link for more information.

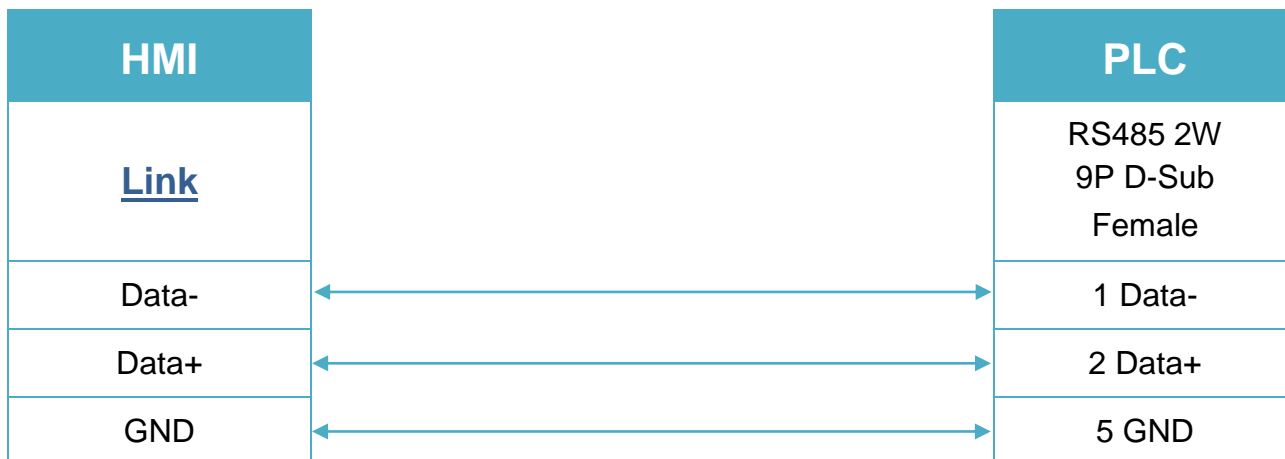


Diagram 2

RS-485 2W (CN1 COM1 RS485 2W)

The serial port pin assignments may vary between HMI models, please click the following link for more information.

