

## Inovance Easy Series

Supported Series: Inovance Easy Series

Website: <http://www.inovance.cn/>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Inovance Easy Series		
PLC I/F	RS232		
Baud rate	9600		
Data bits	8		
Parity	Even		
Stop bits	1		
PLC sta. no.	1		

### Device Address:

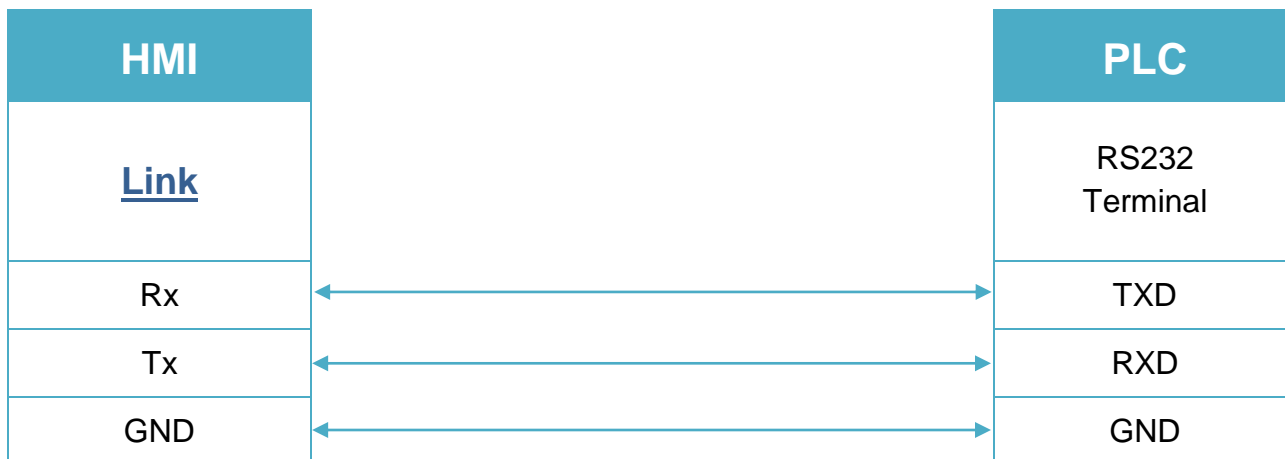
Bit/Word	Device type	Format	Range	Memo
B	M	DDDD	0 ~ 7999	
B	B	DDDDD	0 ~ 32767	
B	S	DDDD	0 ~ 4096	
B	X	OOOO	0 ~ 1777	
B	Y	OOOO	0 ~ 1777	
B	D_Bit	DDDDdd	0 ~ 799915	
B	R_Bit	DDDDDdd	0 ~ 3276715	
W	D	DDDD	0 ~ 7999	
W	R	DDDDD	0 ~ 32767	

## Wiring Diagram:

### Diagram 1

#### RS-232

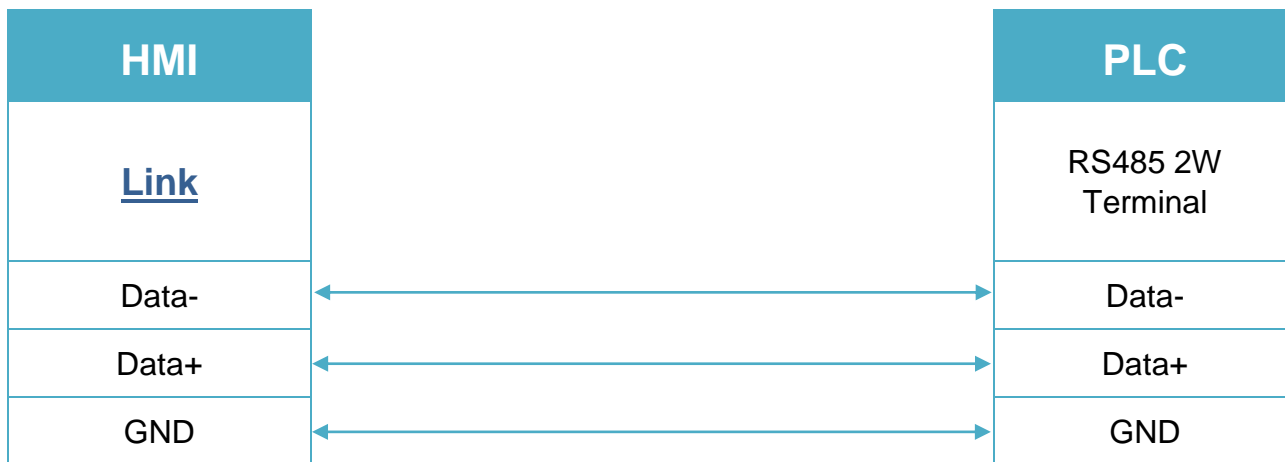
The serial port pin assignments may vary between HMI models, please click the following link for more information.



### Diagram 2

#### RS-485 2W

The serial port pin assignments may vary between HMI models, please click the following link for more information.



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