

Inovance Easy Series (Ethernet)

Supported Series: Inovance Easy Series

Website: <http://www.inovance.cn/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Inovance Easy Series (Ethernet)		
PLC I/F	Ethernet		
Port no.	502		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	M	DDDD	0 ~ 7999	
B	B	DDDDD	0 ~ 32767	
B	S	DDDD	0 ~ 4096	
B	X	OOOO	0 ~ 1777	
B	Y	OOOO	0 ~ 1777	
B	D_Bit	DDDDdd	0 ~ 799915	
B	R_Bit	DDDDdd	0 ~ 3276715	
W	D	DDDD	0 ~ 7999	
W	R	DDDDD	0 ~ 32767	

Wiring Diagram:

Ethernet cable:

