

Inovance Easy Tag (Ethernet)

Supported Series: Inovance Easy Series

Website: <http://www.inovance.cn/>

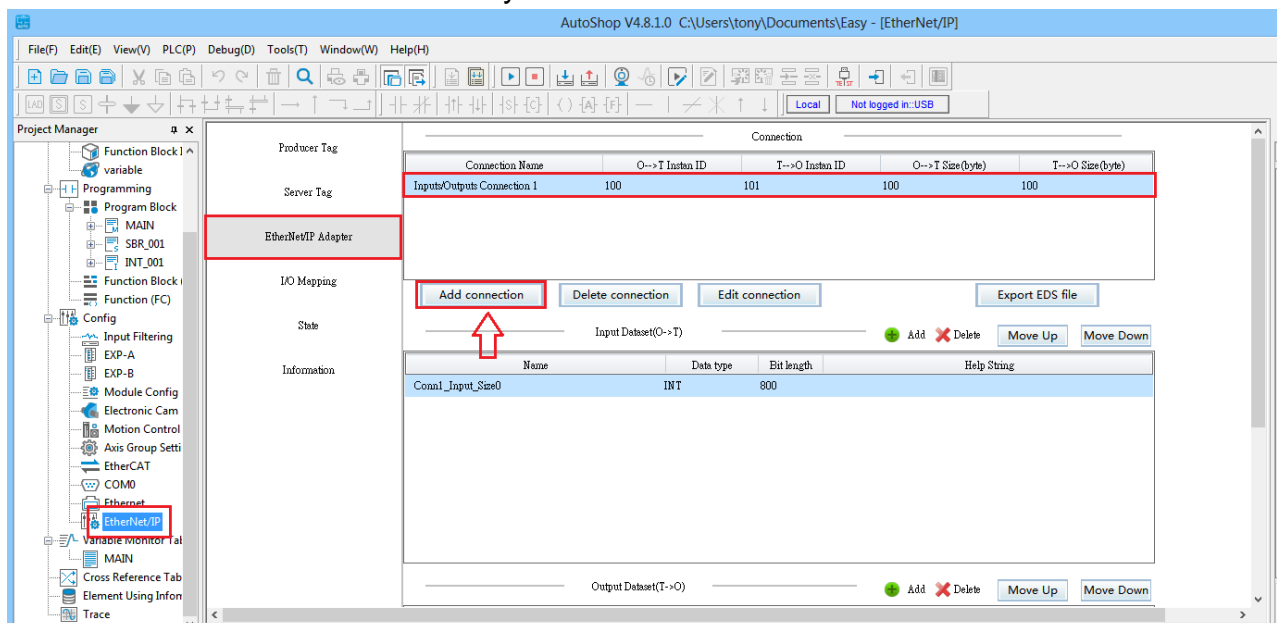
HMI Settings:

Parameters	Recommended	Options	Notes
PLC type	Inovance Easy Tag (Ethernet)		
PLC I/F	Ethernet		
Port no.	44818		

PLC Settings:

[EtherNet/IP Adatper] -> Add connection

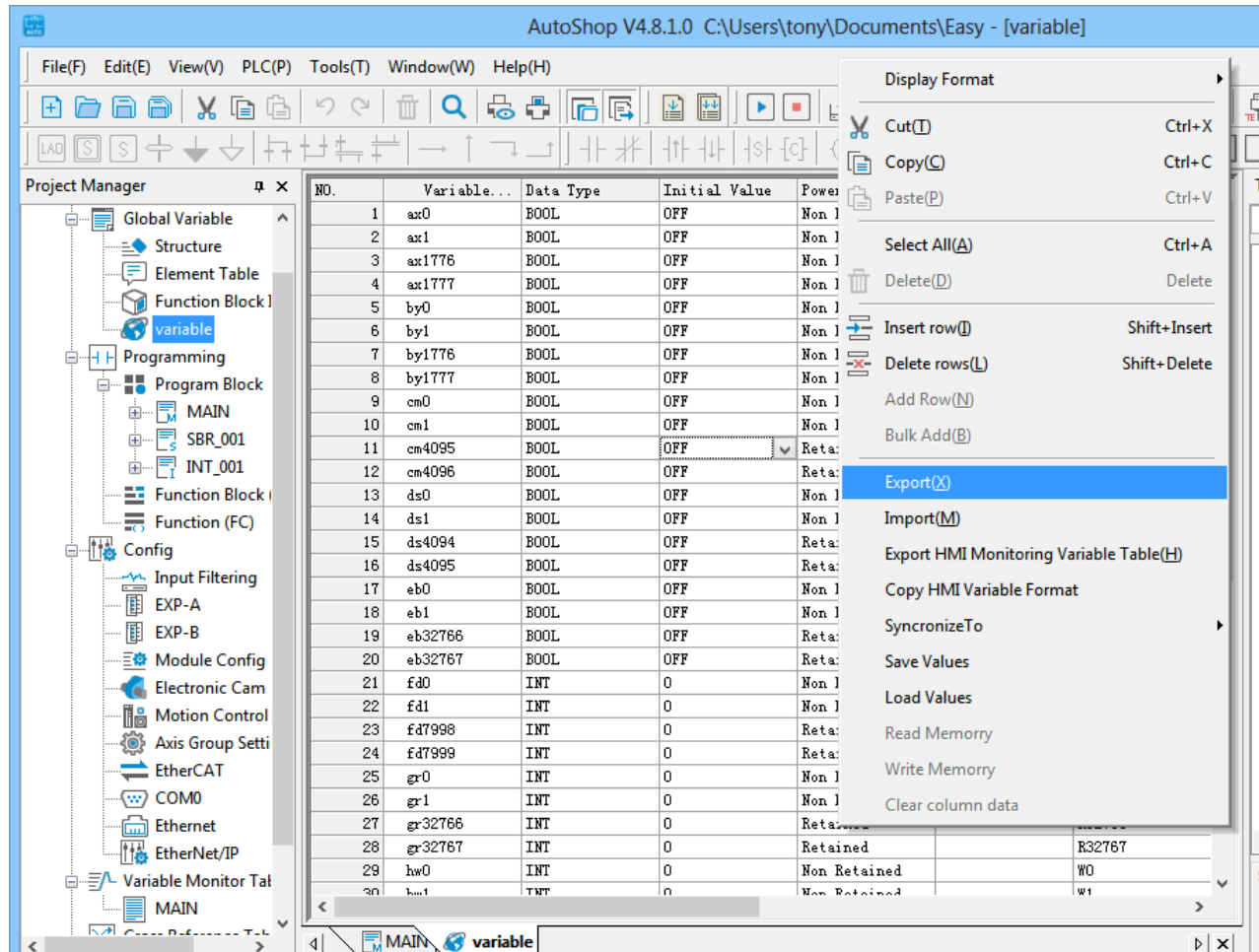
After adding a connection channel and downloading it correctly to the PLC, the HMI can communicate with the PLC normally.



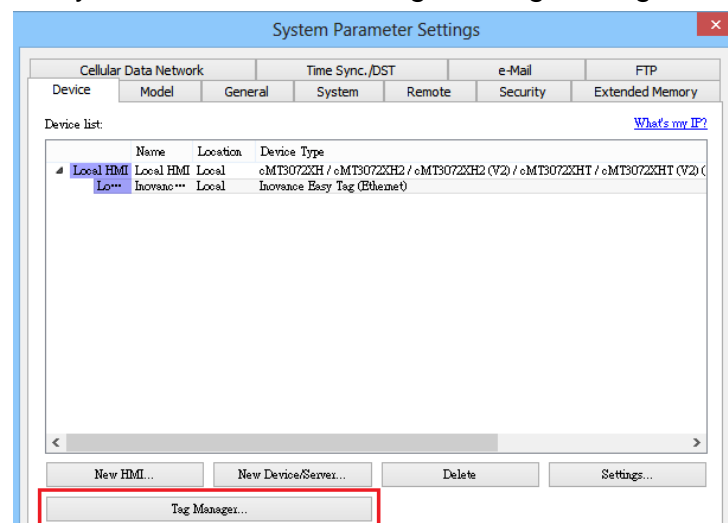
Import Tags

1. The following instructions use the software as: AutoShop V4.2.0.0

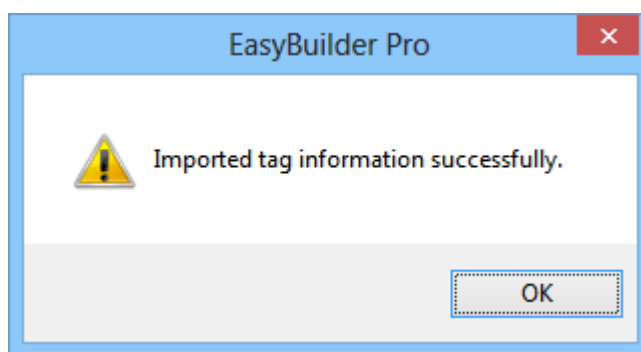
Variable -> Right click -> Export -> Save CSV File



2. EasyBuilder Pro -> System Parameter Settings -> Tag Manager -> Import Tags (CSV)



3. Imported tag information successfully.



Support Device Type:

Data type	EasyBuilder data format	Memo
Bool	Bit	
Byte	16-bit BCD, Hex, Binary, Signed	8-bit
Int	16-bit BCD, Hex, Binary, Signed	16-bit
DInt	16-bit BCD, Hex, Binary, Signed	32-bit
Real	32-bit Float	32-bit
String	ASCII input and ASCII display	
Array		Supports the above basic types

Wiring Diagram:

Ethernet cable:

