

## JTEKT Toyopuc PCk05

Supported Series: JTEKT Toyopuc PCk05

Website: <http://www.jtekt.co.jp/>

### HMI Setting:

Parameters	Recommended	Options	Notes
<b>PLC type</b>	JTEKT Toyopuc PCk05		
<b>PLC I/F</b>	RS232		
<b>Baud rate</b>	9600	9600, 19200, 38400	
<b>Data bits</b>	8		
<b>Parity</b>	Odd	Odd, Even, None	
<b>Stop bits</b>	1	1, 2	
<b>PLC sta. no.</b>	N/A		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	K_Bit	Hh	0 ~ ff	
B	V_Bit	Hh	0 ~ ff	
B	T_Bit	Hh	0 ~ 7f	
B	1C_Bit	Hh	0 ~ 7f	
B	L_Bit	HHh	0 ~ 7ff	
B	X_Bit	Hh	0 ~ ff	
B	4Y_Bit	Hh	0 ~ ff	
B	M_Bit	Hh	0 ~ ff	
B	4M_Bit	Hh	0 ~ ff	
B	S_Bit	HHh	0 ~ 7ff	
B	N_Bit	HHh	0 ~ 7ff	
B	1N_Bit	HHh	0 ~ 7ff	
B	D_Bit	HHHh	0 ~ cfff	
W	K	H	0 ~ f	
W	V	H	0 ~ f	
W	T	H	0 ~ 7	
W	1C	H	0 ~ 7	
W	L	HH	0 ~ 7f	
W	X	H	0 ~ f	
W	4Y	H	0 ~ f	

Bit/Word	Device type	Format	Range	Memo
W	M	H	0 ~ f	
W	4M	H	0 ~ f	
W	S	HH	0 ~ 7f	
W	N	HH	0 ~ 7f	
W	1N	HH	0 ~ 7f	
W	D	HHH	0 ~ cff	

## Wiring Diagram:

### RS-232 (CPU Port1 and Port2)

The serial port pin assignments may vary between HMI models, please click the following link for more information.

**The following is the view from the soldering point of a connector.**

