

JTEKT Toyopuc PCk06

Supported Series: JTEKT Toyopuc PCk06

Website: <http://www.jtekt.co.jp/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	JTEKT Toyopuc PCk06		
PLC I/F	RS232	RS232	
Baud rate	9600	9600, 19200, 38400	
Data bits	8		
Parity	Odd	Odd, Even, None	
Stop bits	1	1, 2	
PLC sta. no.	N/A		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	K_Bit	Hh	0 ~ ff	
B	1K_Bit	Hh	0 ~ ff	
B	V_Bit	Hh	0 ~ ff	
B	T_Bit	Hh	0 ~ ff	
B	1C_Bit	Hh	0 ~ 7f	
B	L_Bit	HHh	0 ~ 7ff	
B	X_Bit	Hh	0 ~ ff	
B	1X_Bit	Hh	0 ~ ff	
B	4Y_Bit	Hh	0 ~ ff	
B	5Y_Bit	Hh	0 ~ ff	
B	M_Bit	Hh	0 ~ ff	
B	1M_Bit	Hh	0 ~ ff	
B	4M_Bit	Hh	0 ~ ff	
B	S_Bit	HHHh	0 ~ 3fff	
B	N_Bit	HHh	0 ~ fff	
B	1N_Bit	HHh	0 ~ 7ff	
B	D_Bit	HHHh	0 ~ cfff	
B	1D_Bit	HHHh	0 ~ ffff	
W	K	H	0 ~ f	
W	1K	H	0 ~ f	
W	V	H	0 ~ f	

Bit/Word	Device type	Format	Range	Memo
W	T	H	0 ~ f	
W	1C	H	0 ~ 7	
W	L	HH	0 ~ 7f	
W	X	H	0 ~ f	
W	1X	H	0 ~ f	
W	4Y	H	0 ~ f	
W	5Y	H	0 ~ f	
W	M	H	0 ~ f	
W	1M	H	0 ~ f	
W	4M	H	0 ~ f	
W	S	HHH	0 ~ 3ff	
W	N	HH	0 ~ ff	
W	1N	HH	0 ~ 7f	
W	D	HHH	0 ~ cff	
W	1D	HHH	0 ~ fff	

Wiring Diagram:

Diagram 1

RS-232 (CPU Port1)

The serial port pin assignments may vary between HMI models, please click the following link for more information.

The following is the view from the soldering point of a connector.

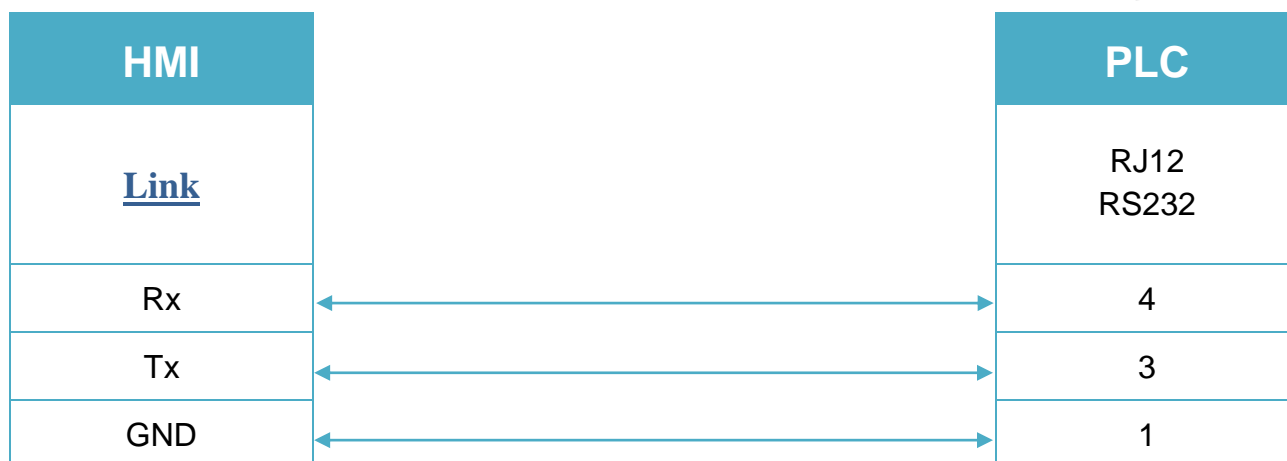
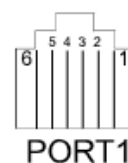


Diagram 2

RS-232 (CPU Port2)

The serial port pin assignments may vary between HMI models, please click the following link for more information.

The following is the view from the soldering point of a connector.

