

## KOYO NK1

Supported Series: KOYO NK1 Series

Website: <http://www.automationdirect.com>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	KOYO NK1		
PLC I/F	RS232		
Baud rate	115200		
Data bits	8		
Parity	None		
Stop bits	1		
PLC sta. no.	1		

### Dvice Address:

Bit/Word	Device type	Format	Range	Memo
B	I	OOOO	0 ~ 1777	
B	Q	OOOO	0 ~ 1777	
B	M	OOOO	0 ~ 3777	
B	C	OOO	0 ~ 777	
B	T	OOO	0 ~ 777	
B	S	OOOO	0 ~ 1777	
B	SP	OOOO	0 ~ 1777	
B	GI	OOOO	0 ~ 3777	
B	GQ	OOOO	0 ~ 3777	
W	R	OOOOO	0 ~ 41277	
W	Timer	OOO	0 ~ 777	
W	Counter	OOO	0 ~ 777	

## Wiring Diagram:

### RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

