

## Korenix 6550

Website: <http://www.korenix.com/>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Korenix 6550		Modbus protocol
PLC I/F	Ethernet		
Port no.	502		
PLC sta. no.		0	

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	1x	DDDDD	1 ~ 65535	
B	0x	DDDDD	1 ~ 65535	
B	3x_Bit	DDDDDdd	100 ~ 6553515	
B	4x_Bit	DDDDDdd	100 ~ 6553515	
B	6x_Bit	DDDDDdd	100 ~ 6553515	
W	3x	DDDDD	1 ~ 65535	
W	4x	DDDDD	1 ~ 65535	
W	5x	DDDDD	1 ~ 65535	
W	6x	DDDDD	1 ~ 65535	

### Wiring Diagram:

Ethernet cable:

