

LS GLOFA GM3467 (LOADER)

Supported Series: LS GLOFA series GM3, GM4, GM6, GM7 CPU port

Website: <http://www.lgis.com/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	LS GLOFA GM3467 (LOADER)		
PLC I/F	RS232		
Baud rate	38400		
Data bits	8		
Parity	None		
Stop bits	1		
PLC sta. no.	1		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	MX	DDDDDD	0 ~ 524272	
B	IX	ddDdd	0 ~ 63763	00.0.0 ~ 63.7.63 (dd.D.dd)
B	QX	ddDdd	0 ~ 63763	00.0.0 ~ 63.7.63 (dd.D.dd)
W	IW	HHH	0 ~ 273	
W	QW	HHH	0 ~ 273	
W	MW	DDDDD	0 ~ 32767	
W	MD	DDDDD	0 ~ 16383	

Wiring Diagram:

LS GLOFA series:

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

