

## LS MASTER-K Cnet

Supported Series: LS MASTER-K series: K80S, K200S, K300S, and K1000S

Website: <http://www.lgjs.com/>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	LS MASTER-K Cnet		
PLC I/F	RS232	RS232/RS485	
Baud rate	38400	9600, 19200, 38400	
Data bits	8	8	
Parity	None	Even, Odd, None	
Stop bits	1	1	
PLC sta. no.	0	0-31	

Online simulator	YES
------------------	-----

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	PW_Bit	DDDh	0 ~ 255f	I/O Relay (P)
B	KW_Bit	DDDh	0 ~ 255f	Keep Relay (K)
B	MW_Bit	DDDh	0 ~ 255f	Auxiliary Relay (M)
B	LW_Bit	DDDh	0 ~ 255f	Link Relay (L)
B	FW_Bit	DDDh	0 ~ 255f	Special Relay (F)
B	TX	DDDh	0 ~ 255	
B	CX	DDDh	0 ~ 255	
B	DW_bit	DDDDh	0 ~ 9999f	D_bit
B	SX	DD.DD	0 ~ 99.99	
W	MW	DDD	0 ~ 255	Word type for M
W	LW	DDD	0 ~ 255	Word type for L
W	FW	DDD	0 ~ 255	Word type for F
W	PW	DD	0 ~ 63	
W	KW	DD	0 ~ 31	
W	TW	DDD	0 ~ 255	Timer Present Value
W	CW	DDD	0 ~ 255	Counter Present Value
W	DW	DDDD	0 ~ 9999	Data Register (D)

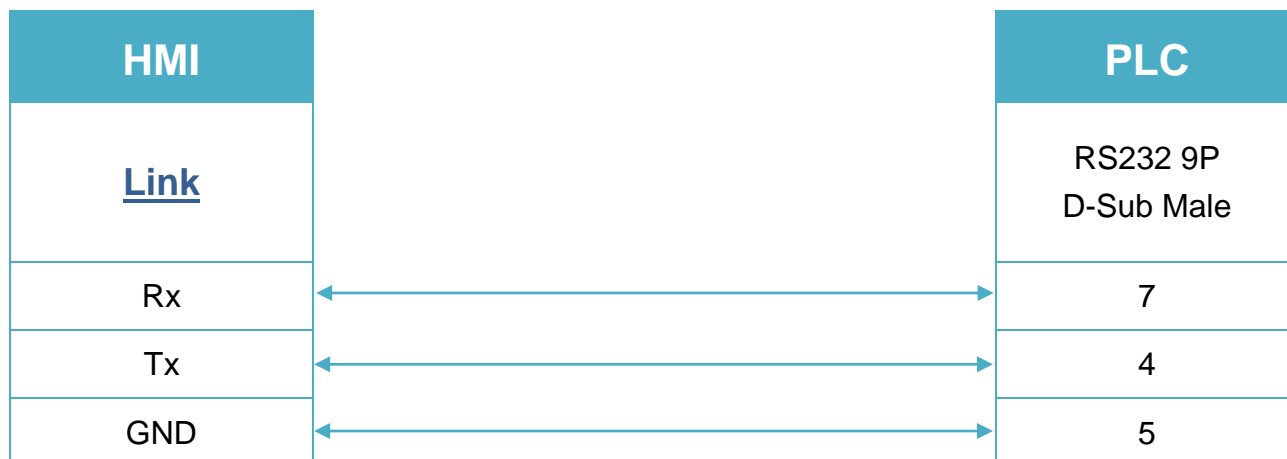
## Wiring Diagram:

CPU Port Cnet I/F:

### Diagram 1

#### RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.



If connected with Cnet module, please refer to Cnet module document.