

LS Mecapion Metronix AnyPack

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	LS Mecapion Metronix AnyPack		
PLC I/F	RS232		
Baud rate	9600		
Data bits	8		
Parity	None		
Stop bits	1		
PLC sta. no.	0		

Device Address:

Bit/Word	Device Type	Format	Range	Memo
B	MD_Low_16bit	DDDDDDdd	0 ~ 9999915	
B	MD_High_16bit	DDDDDDdd	0 ~ 9999915	
B	MD_Low_16bit_s	DDDDDDdd	0 ~ 9999915	
B	MD_High_16bit_s	DDDDDDdd	0 ~ 9999915	
DW	MD	DDDD	0 ~ 9999	
DW	MD_WSS	DDDD	0 ~ 9999	

Wiring Diagram:

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

