

## LTi Motion ServoOne (Ethernet)

Supported Series: Lust Servo One

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	LTi Motion ServoOne (Ethernet)		
PLC I/F	Ethernet		
Port no.	2317		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	BOOL	DDDDD	0 ~ 32767	
B	BOOL_Ary	DDDDDDDD	0 ~ 32767999	
W	INT8	DDDDD	0 ~ 32767	
W	UINT8	DDDDD	0 ~ 32767	
W	WORD	DDDDD	0 ~ 32767	
DW	DWORD	DDDDD	0 ~ 32767	
DW	FLOAT	DDDDD	0 ~ 32767	
W	STRING	DDDDDDDD	0 ~ 3276700	
W	INT8_Ary	DDDDDDDD	0 ~ 32767999	
W	UINT8_Ary	DDDDDDDD	0 ~ 32767999	
W	WORD_Ary	DDDDDDDD	0 ~ 32767999	
W	DWORD_Ary	DDDDDDDD	0 ~ 32767999	
W	FLOAT_Ary	DDDDDDDD	0 ~ 32767999	
W	STRING_Ary	DDDDDDDDDD	0 ~ 2147399900	

### Wiring Diagram:

Ethernet cable:

