

SHJ-A

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	SHJ-A		
PLC I/F	RS485 2W		
Baud rate	9600		
Data bits	8		
Parity	None		
Stop bits	1		
PLC sta. no.	0		

Device Address:

Bit/Word	Device type	Format	Range	Memo
W	Word	DD	0 ~ 89	

Wiring Diagram:

Diagram 1

RS-485 2W

The serial port pin assignments may vary between HMI models, please click the following link for more information.

