

Samsung SPC-10

Supported Series: Samsung SPC-10

Website: http://www.samsungelectronics.com/factory_automation/controller/plc/

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Samsung SPC-10		
PLC I/F	RS485 2W		
Baud rate	9600		
Data bits	None		
Parity	8		
Stop bits	1		
PLC sta. no.	192		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	R	DDDDdd	0 ~ 999915	
B	K	DDDDdd	0 ~ 999915	
B	M	DDDDdd	0 ~ 999915	
B	F	DDDDdd	0 ~ 999915	
W	W	DDDD	0 ~ 9999	

Wiring Diagram:

Diagram 1

RS-485 2W

The serial port pin assignments may vary between HMI models, please click the following link for more information.

The following is the view from the soldering point of a connector.

