

## Schleicher XCS 20C

Supported Series: Schleicher XCx-Systems Ethernet port. Schleicher XCS series, 20C model.

Website: <http://www.schleicher-electronic.com>

### HMI Setting:

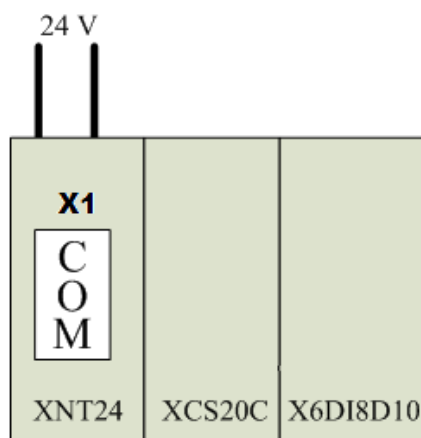
Parameters	Recommended	Options	Notes
<b>PLC type</b>	Schleicher XCS 20C		
<b>PLC I/F</b>	RS232		
<b>Baud rate</b>	38400		
<b>Data bits</b>	8		
<b>Parity</b>	N		
<b>Stop bits</b>	1		
<b>PLC sta. no.</b>	0		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	IX	DDDDDo	0 ~ 655357	Input %IX
B	QX	DDDDDo	0 ~ 655357	Output %QX
B	MX	DDDDDo	0 ~ 655357	%MX
W	IW	DDDDD	0 ~ 65535	%IW
W	QW	DDDDD	0 ~ 65535	%QW
W	MW	DDDDD	0 ~ 65535	%MW
DW	ID	DDDDD	0 ~ 65535	%ID
DW	QD	DDDDD	0 ~ 65535	%QD
DW	MD	DDDDD	0 ~ 65535	%WD

- Word address must be even.

## Wiring Diagram:



### Diagram 1

#### RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

HMI		PLC
<a href="#">Link</a>		Schleicher XCS20 RS232 9P D-Sub Male
Rx	←→	3
Tx	←→	2
GND	←→	5