

Siemens S7-400 (Ethernet)

Supported Series: Siemens S7-400 Ethernet PLC.

Website: <http://www.siemens.com/entry/cc/en/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Siemens S7-400 (Ethernet)		
PLC I/F	Ethernet		
Port no.	102		
Link type	PG	PC, OP	
Rack	0	0-7	
CPU slot	3	1-31	To Connect with S7-1200, Slot 1 must be selected.
PLC sta. no.	0	0-31	

Device Address:

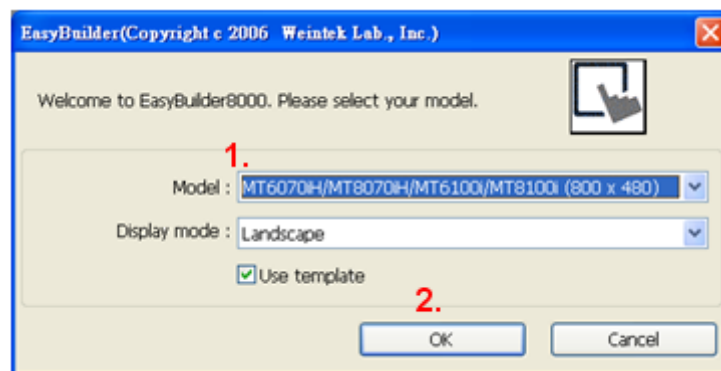
Bit/Wor	Device type	Format	Range	Memo
B	I	DDDDo	0 ~ 40957	Input (I)
B	Q	DDDDo	0 ~ 40957	Output (O)
B	M	DDDDo	0 ~ 40957	Bit Memory
B	DBnBit	FFFFFFDDDDo	0 ~ 6553599997	
B	DBxBit	FFFFFFDDDDD	0 ~ 10700655357	
B	DB1Bit-DB99Bit	DDDDDo	0 ~ 655357	Data Register Bit
W	IW	DDDD	0 ~ 4095	Input (I)
W	QW	DDDD	0 ~ 4095	Output (O)
Byte	MB	DDDD	0 ~ 4095	Bit Memory Byte
W	MW	DDDD	0 ~ 4095	Bit Memory
DW	MD	DDDD	0 ~ 4094	
Byte	DBBn	FFFFFFDDDD	0 ~ 655359999	Data Register Byte
Byte	DBBx	FFFFFFDDDDD	0 ~ 1070065535	
W	DBn	FFFFFFDDDD	0 ~ 655359999	Data Register (must be even)
W	DBx	FFFFFFDDDDD	0 ~ 1070065535	
DW	DBDn	FFFFFFDDDD	0 ~ 655359999	Data Register Double Word (must be even)
DW	DBDx	FFFFFFDDDDD	0 ~ 1070065535	

Bit/Wor	Device type	Format	Range	Memo
W	DBn_String	FFFFFFDDDD	0 ~ 655359999	
W	DBx_String	FFFFFFDDDD	0 ~ 1070065535	
W	DBn_String1	FFFFDDDD	0 ~ 40969999	
W	DBx_String1	FFFFFFDDDD	0 ~ 1070065535	
DW	DBDn_String	FFFFFFDDDD	0 ~ 655359999	
DW	DBDn_String	FFFFFFDDDD	0 ~ 1070065535	
W	DB1 ~ DB99	DDDD	0 ~ 65535	Data Register (must be even)

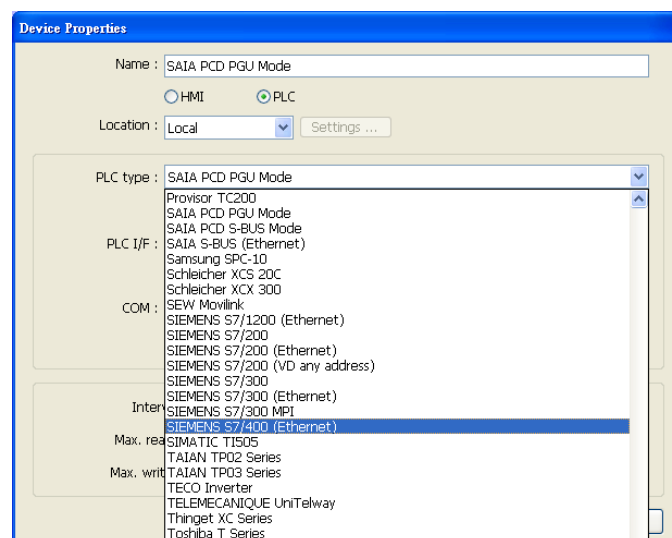
* Double word and floating point value must use DBDn device type.

EasyBuilder Device Setting Steps

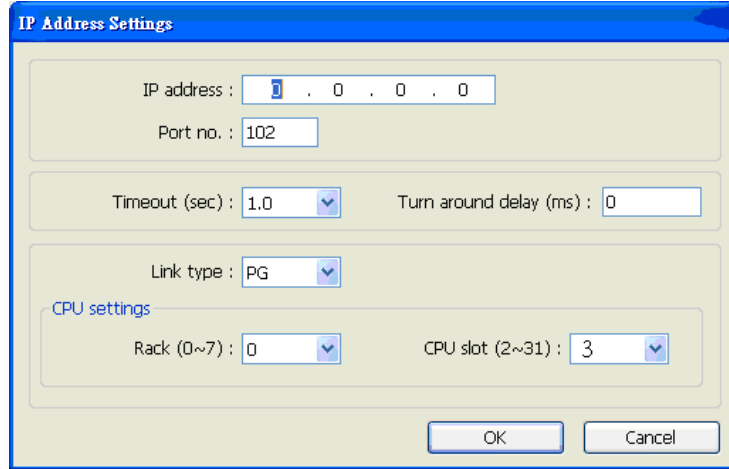
1. Open EasyBuilder, File/NEW, select HMI model and press [OK].



2. "System Parameter Settings" window is shown, click [New].
3. Select "SIEMENS S7-400(ETHERNET)".



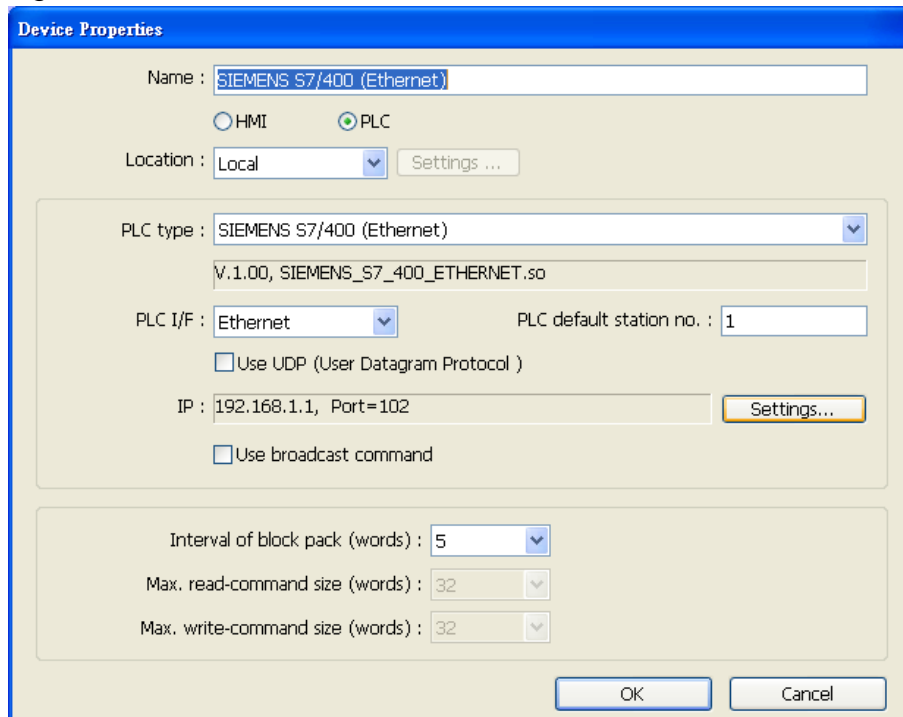
4. Press [Settings].
5. Set S7-400 IP, Port no., Link type, Rack and CPU slot. (must match PLC settings)



The IP Address Settings dialog box contains the following fields and controls:

- IP address : 1 . 0 . 0 . 0
- Port no. : 102
- Timeout (sec) : 1.0
- Turn around delay (ms) : 0
- Link type : PG
- CPU settings:
 - Rack (0~7) : 0
 - CPU slot (2~31) : 3
- Buttons: OK, Cancel

6. The setting will be finished as below.



The Device Properties dialog box contains the following fields and controls:

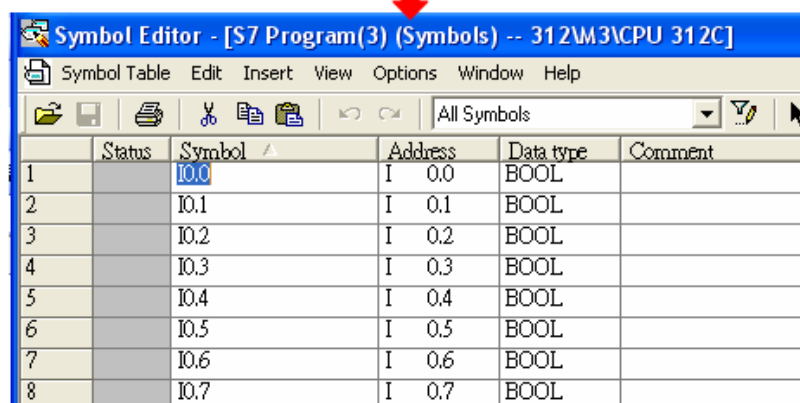
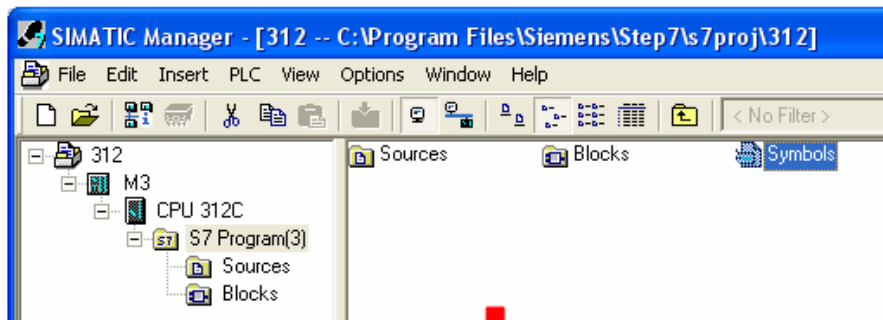
- Name : SIEMENS S7/400 (Ethernet)
- Radio buttons: ☐ HMI, ☒ PLC
- Location : Local
- Settings ... button
- PLC type : SIEMENS S7/400 (Ethernet)
- V.1.00, SIEMENS_S7_400_ETHERNET.so
- PLC I/F : Ethernet
- PLC default station no. : 1
- ☐ Use UDP (User Datagram Protocol)
- IP : 192.168.1.1, Port=102
- Settings... button
- ☐ Use broadcast command
- Interval of block pack (words) : 5
- Max. read-command size (words) : 32
- Max. write-command size (words) : 32
- Buttons: OK, Cancel

How to Import Tag:

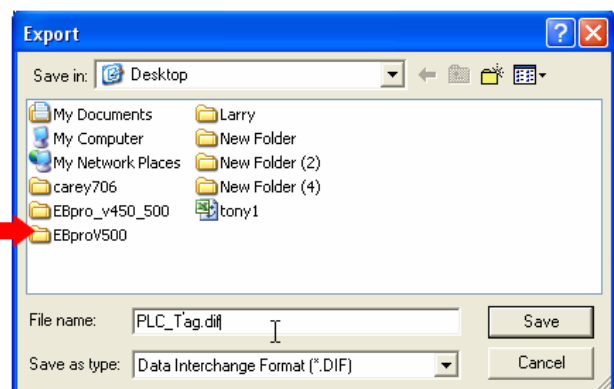
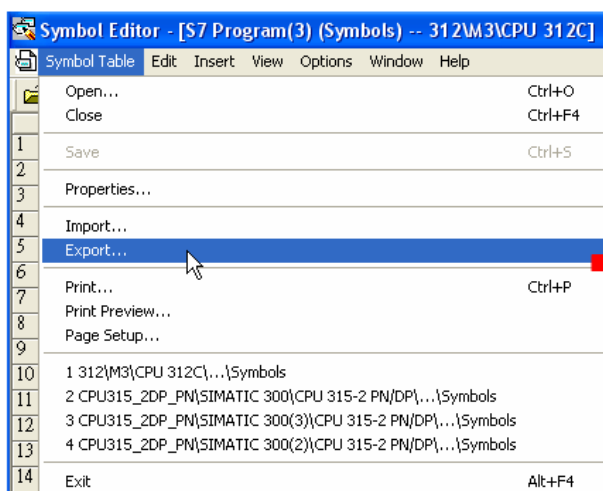
SIEMENS STEP 7 program allows building files of user-defined tag (*.dif file and *.AWL file), and import these files in EasyBuilder8000/EasyBuilderPro -> System Parameter Settings. The following describes how to build and import these two types of files.

1. Building *.dif File

a、In “Symbols” create user-defined tag.

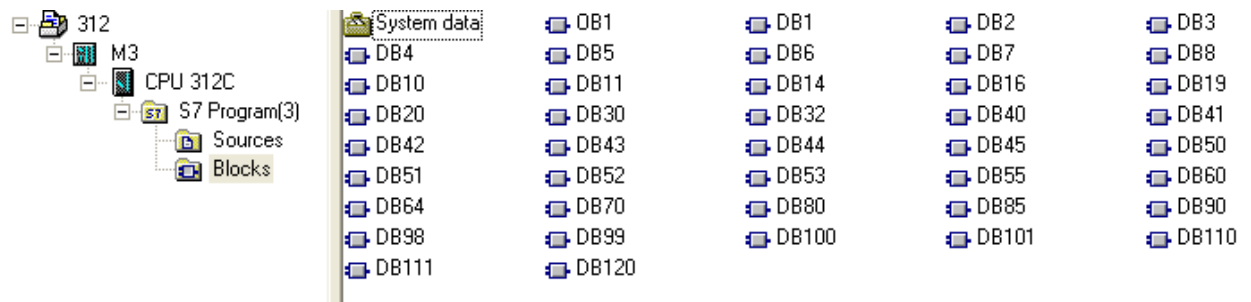


b、Click **Export** to export the edited file and click **Save**.

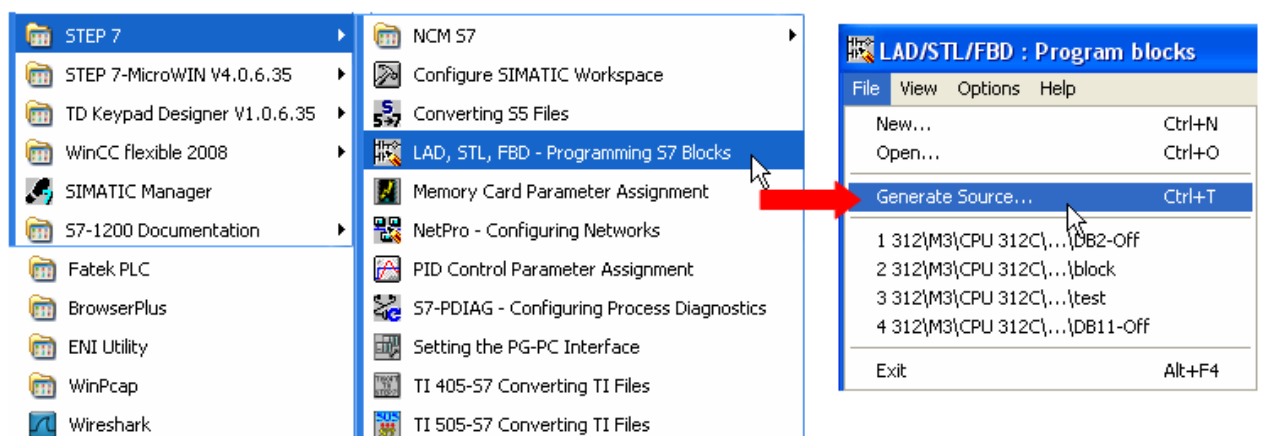


2. Building *.AWF File

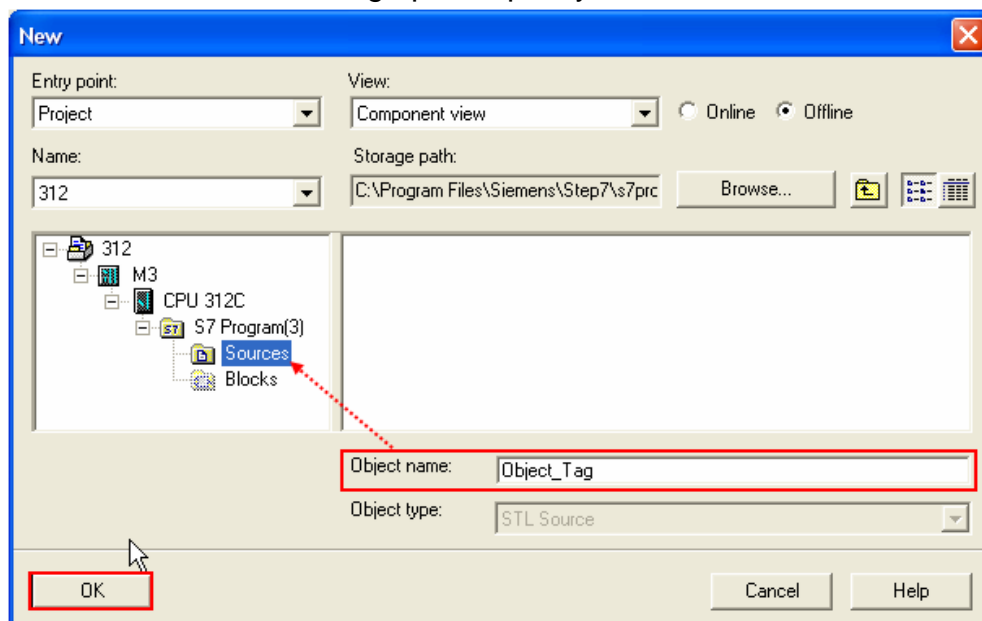
a、 In **Blocks** create items as shown below:



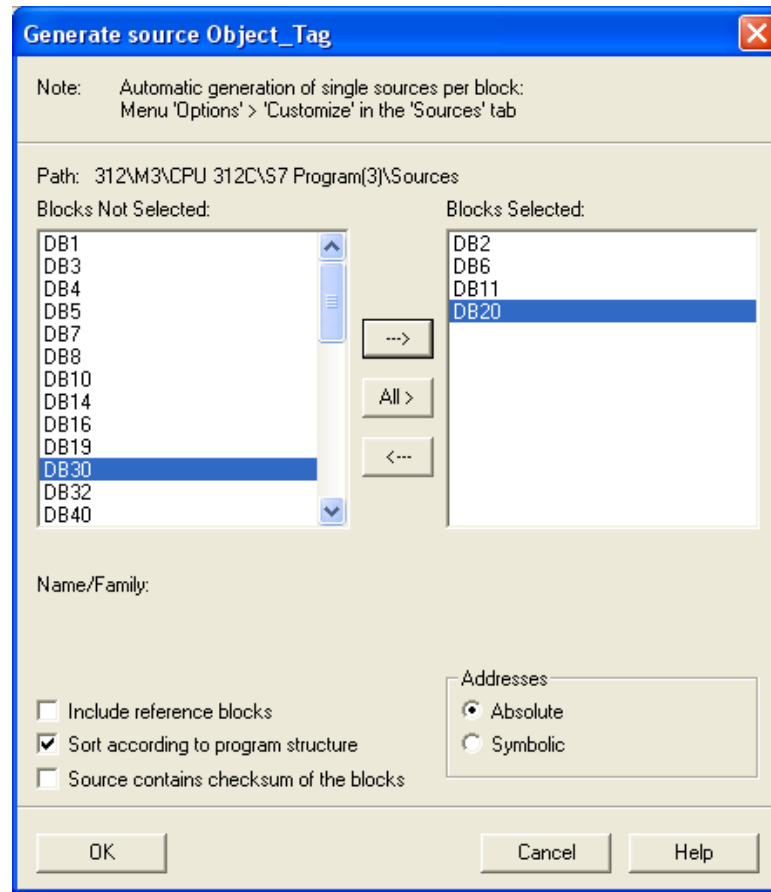
b、 Open **LAD/STL, FBD – Programming S7 Blocks**, click **File -> Generate Source**.



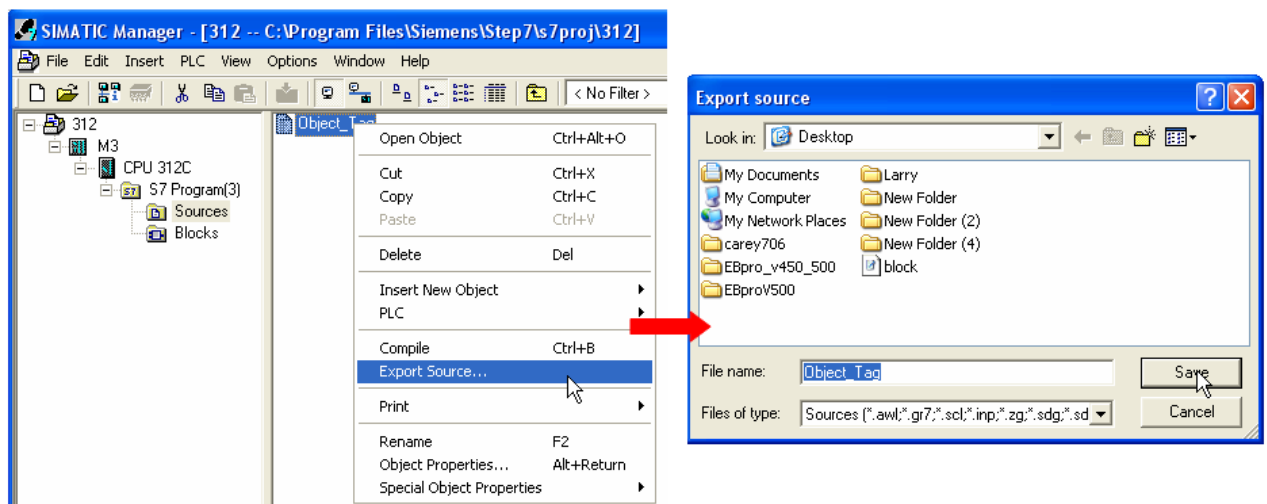
c、 Select **Sources** as storage path, specify the file name then click **OK**.



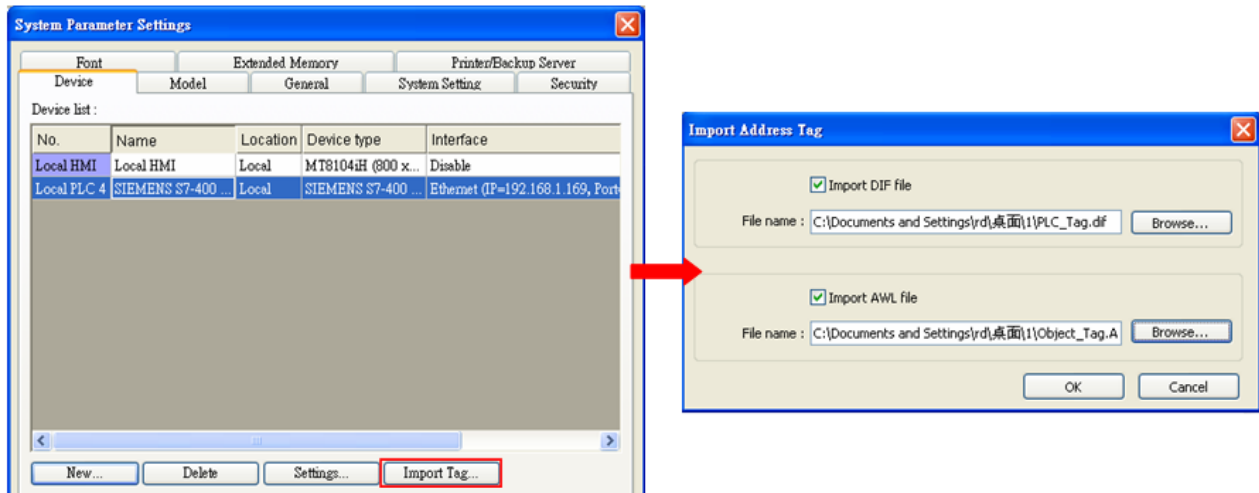
d、 Select the objects to be exported then click **OK**.



e、 Under **Sources** there will be names of the saved files, select **Export Source** to build *.AWL file.



The generated *.dif and *.AWL files can be imported in EasyBuilder8000/EasyBuilderPro **System Parameter Settings**, by clicking **Import Tag**.



Tag information successfully imported.



Wiring Diagram:

Ethernet cable:

