

## TECO TP03 Series/AP-360BT-A

Supported Series: TECO TP03 Series/AP-360BT-A

Website: <http://www.teco.com.tw/sa/en/>

### HMI Setting:

Parameters	Recommended	Options	Notes
<b>PLC type</b>	TECO TP03 Series/AP-360BT-A		
<b>PLC I/F</b>	RS485 4W		
<b>Baud rate</b>	19200	9600, 19200	
<b>Data bits</b>	8	8	
<b>Parity</b>	None	Even, Odd, None	
<b>Stop bits</b>	2	1	
<b>PLC sta. no.</b>	1	1-255	

\*Support communications between HMI and PLC in pass-through mode

\*Set LW-9903 to 2 to enhance the speed of download/upload PLC program in pass-through mode

\*Support cMT-G03 Gateway (Serial Bridge)

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	C	DDDD	0 ~ 9999	
B	C256	DDDD	256 ~ 9999	
B	M	DDDD	0 ~ 9999	
B	S	DDDD	0 ~ 9999	
B	T	DDDD	0 ~ 9999	
B	X	OOO	0 ~ 377	
B	Y	OOO	0 ~ 377	
W	D	DDDD	0 ~ 9999	
W	V	DDDD	0 ~ 9999	
W	Z	DDDD	0 ~ 9999	
W	T_Curent	DDDD	0 ~ 9999	
W	C_Curent	DDDD	0 ~ 9999	
W	T_Preset	DDDD	0 ~ 9999	
W	C_Preset	DDDD	0 ~ 9999	
DW	C200_Curent	DDDD	200 ~ 9999	

Bit/Word	Device type	Format	Range	Memo
DW	C200_Preset	DDDD	200 ~ 9999	
DW	C256_Curent	DDDD	256 ~ 9999	
DW	C256_Preset	DDDD	256 ~ 9999	

## Wiring Diagram:

### Diagram 1

#### RS-485 4W

The serial port pin assignments may vary between HMI models, please click the following link for more information.

**The following is the view from the soldering point of a connector.**

