

# TOSHIBA MACHINE Provisor TC200

Supported Series: TOSHIBA MACHINE CO., JAPAN, TCMini

WebSite: <http://www.toshiba-machine.co.jp>

## HMI Setting:

Parameters	Recommended	Options	Notes
<b>PLC type</b>	TOSHIBA MACHINE Provisor TC200		
<b>PLC I/F</b>	RS232	RS232	In accordance with PLC port
<b>Baud rate</b>	9600	9600, 19200	
<b>Data bits</b>	8	7,8	
<b>Parity</b>	None	Even, Odd, None	
<b>Stop bits</b>	1	1, 2	

## Device Address:

Bit/Word	Device	Format	Range	Memo
B	R_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	X_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	Y_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	L_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	G_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	H_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	T_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	C_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	S_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	E_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
W	P	HHH	0 ~ fff	
W	V	HHH	0 ~ fff	
W	X	HHH	0 ~ fff	
W	Y	HHH	0 ~ fff	
W	D	HHH	0 ~ fff	
W	R	HHH	0 ~ fff	
W	L	HHH	0 ~ fff	
W	B	HHH	0 ~ fff	
W	G	HHH	0 ~ fff	
W	H	HHH	0 ~ fff	

Bit/Word	Device	Format	Range	Memo
W	T	HHH	0 ~ fff	
W	C	HHH	0 ~ fff	
W	S	HHH	0 ~ fff	
W	E	HHH	0 ~ fff	

## Wiring Diagram:

### RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

