

XINJE MTX XD/XL Series

Supported Series: XINJE MTX XD/XL Series

Website : <http://www.xinje.com>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	XINJE MTX XD/XL Series		
PLC I/F	RS232	RS232/Ethernet	
Baud rate	19200		
Data bits	8		
Parity	Even		
Stop bits	1		
Port	502		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	M	DDDDDDDD	0 ~ 16777215	
B	X	OOOOOOOO	0 ~ 77775615	
B	Y	OOOOOOOO	0 ~ 77775615	
B	S	DDDDDDDD	0 ~ 16777215	
B	SM	DDDDDDDD	0 ~ 16777215	
B	T	DDDDDDDD	0 ~ 16777215	
B	C	DDDDDDDD	0 ~ 16777215	
B	ET	DDDDDDDD	0 ~ 16777215	
B	SEM	DDDDDDDD	0 ~ 16777215	
B	HM	DDDDDDDD	0 ~ 16777215	
B	HS	DDDDDDDD	0 ~ 16777215	
B	HT	DDDDDDDD	0 ~ 16777215	
B	HC	DDDDDDDD	0 ~ 16777215	
B	HSC	DDDDDDDD	0 ~ 16777215	
W	D	DDDDDDDD	0 ~ 16777215	
W	ID	DDDDDDDD	0 ~ 16777215	
W	QD	DDDDDDDD	0 ~ 16777215	
W	SD	DDDDDDDD	0 ~ 16777215	
W	TD	DDDDDDDD	0 ~ 16777215	

Bit/Word	Device type	Format	Range	Memo
W	CD	DDDDDDDD	0 ~ 16777215	
W	ETD	DDDDDDDD	0 ~ 16777215	
W	HD	DDDDDDDD	0 ~ 16777215	
W	HSD	DDDDDDDD	0 ~ 16777215	
W	HTD	DDDDDDDD	0 ~ 16777215	
W	HSCD	DDDDDDDD	0 ~ 16777215	
W	FD	DDDDDDDD	0 ~ 16777215	
W	SFD	DDDDDDDD	0 ~ 16777215	
W	FS	DDDDDDDD	0 ~ 16777215	

Wiring Diagram:

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

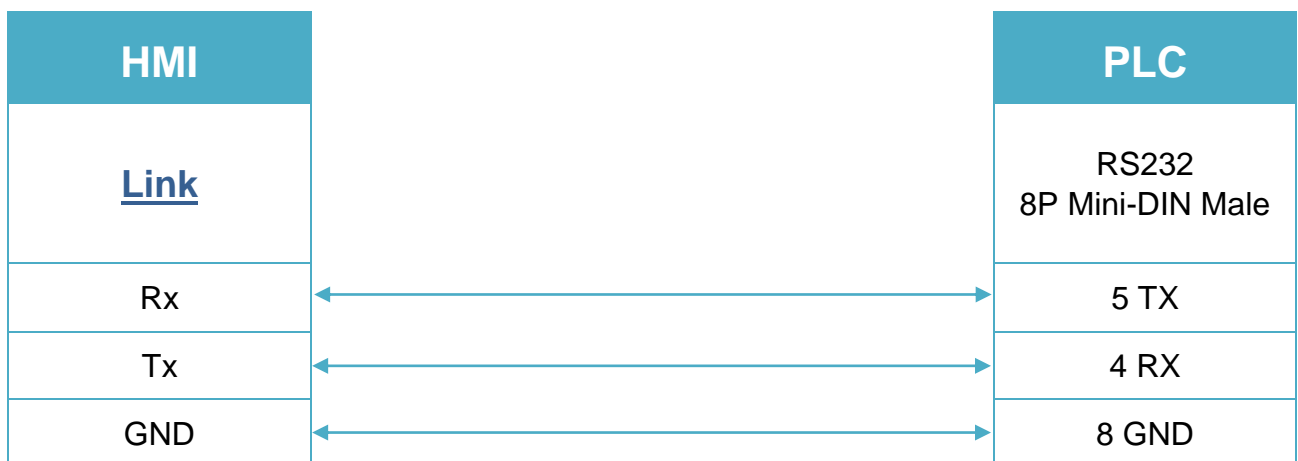


Diagram 2

Ethernet cable

