

motrona CT-150

Supported Series: motrona CT-150

Website: <http://motrona.net/index.html>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	motrona CT-150		
PLC I/F	RS232	RS232/RS485	
Baud rate	9600	1200 ~ 38400	
Data bits	7	7,8	
Parity	Even	Even,Odd,None	
Stop bits	1	1,2	
PLC sta. no.	11	11 ~ 99	The station number must not contain 0.

Device Address:

Bit/Word	Device type	Format	Range	Note
W	An	D	4 ~ 8	
W	Bn	D	1 ~ 9	
W	Cn	DD	0 ~ 99	
W	An_32Bit	D	4 ~ 8	
W	Bn_32Bit	D	1 ~ 9	
W	Cn_32Bit	DD	0 ~ 99	
W	ERR_CNT	D	0	
W	LV_VAL	D	0	
W	PRTMARK_ERR	D	0	
W	BAT_CNT	D	0	
W	WASTE_CNT	D	0	
W	LINE_SPD	D	0	
W	ACT_CUT_LEN	D	0	
W	ACT_CUT_ERR_M	D	0	
W	ACT_CUT_ERR_L	D	0	

Wiring Diagram:

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

