

## Moeller XC-CPU101

Supported Series: MOELLER XC100/200 series

Website: <http://www.moeller.net>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Moeller XC-CPU101		
PLC I/F	RS232		
Baud rate	38400	4800 ~ 57600	
Data bits	8		
Parity	None		
Stop bits	1		
PLC sta. no.	1		

### Device Address:

Bit/Word	Device type	Format	Range	Note
B	IX	DDo	0 ~ 157	
B	QX	DDo	0 ~ 157	
B	MX	DDDDo	0 ~ 40957	
B	MW_Bit	DDDDo	0 ~ 40957	
W	IW	DD	0 ~ 15	
W	QW	DD	0 ~ 15	
W	MW	DDDD	0 ~ 4095	

## Wiring Diagram:

### Diagram 1

#### RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

