

Heng Yuan EU series

Supported Series: EU series, EU5 series, EU10 series.

Website: <http://www.tjhysensor.cn/>

HMI Setting:

| Parameters | Recommended | Options | Notes |
|--------------|---------------------|---------|-------|
| PLC type | Heng Yuan EU series | | |
| PLC I/F | RS485 2W | | |
| Baud rate | 9600 | | |
| Data bits | 8 | | |
| Parity | Even | | |
| Stop bits | 1 | | |
| PLC sta. no. | 2 | 1-31 | |

| | |
|---------------------|-----|
| Online simulator | YES |
| Extend address mode | YES |

Device Address:

| Bit/Word | Device type | Format | Range | Memo |
|----------|-------------|--------|----------|------|
| W | Parameter | DDDD | 0 ~ 2000 | |

Wiring Diagram:

RS-485 2W

The serial port pin assignments may vary between HMI models, please click the following link for more information.

The following is the view from the soldering point of a connector.

