

Baumuller

Website: <http://www.baumuller.com/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Baumuller		
PLC I/F	RS485 4W		
Baud rate	19200	9600, 19200	
Data bits	8	7 or 8	
Parity	Even	Even, Odd, None	
Stop bits	1	1 or 2	
HMI sta. no.	0		
PLC sta. no.	0	Defaults	

PLC Setting:

Communication mode	RK 512 Protocol, 19200, 8, 1, Even
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Device Address:

Bit/Word	Device type	Format	Range	Memo
B	DB0_bit ~ DB29_bit	DDDh	0 ~ 255f	
W	DB0 ~ DB29	DDD	0 ~ 255	

Wiring Diagram:

RS-485 4W (Baumuller Servo: 9P D-Sub)

The serial port pin assignments may vary between HMI models, please click the following link for more information.

