

OuHua OHJX

Website: <http://www.ohjx.com/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	OuHua OHJX		
PLC I/F	RS-232		
Baud rate	9600	9600,19200	
Data bits	8		
Parity	Odd		
Stop bits	1		
PLC sta. no.	1		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	R100	Dh	0 ~ 1f	
B	R101	Dh	0 ~ 1f	
B	R102	Dh	0 ~ 1f	
B	R103	Dh	0 ~ 1f	
B	R104	Dh	0 ~ 1f	
B	R105	Dh	0 ~ 1f	
B	R106	Dh	0 ~ 1f	
B	R107	Dh	0 ~ 1f	
B	R108	Dh	0 ~ 1f	
B	R109	Dh	0 ~ 1f	
B	R110	Dh	0 ~ 1f	
B	R210	Dh	0 ~ 1f	
B	R310	Dh	0 ~ 1f	
B	R_Bit	DDDDh	0 ~ 9999f	
W	SV	DDDD	0 ~ 9999	
W	EV	DDDDD	0 ~ 65535	
W	DT	DDDDD	0 ~ 9999	
W	LD	DDDD	0 ~ 8447	
W	WX	DDDD	0 ~ 9999	
W	WY	DDDD	0 ~ 9999	

Bit/Word	Device type	Format	Range	Memo
W	WR	DDDD	0 ~ 9999	
W	WL	DDDD	0 ~ 9999	
W	FL	DDDDD	0 ~ 99999	

Wiring Diagram:

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

The following is the view from the soldering point of a connector.

