

## MEGMEET MC Series

Supported Series: MEGMEET MC Series (Modbus RTU Protocol and Modbus TCP/IP Protocol)

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	MEGMEET MC Series		
PLC I/F	RS232/Ethernet		
Baud rate	9600	9600, 19200, 115200	
Data bits	8	8	
Parity	Even	Even, Odd, None	
Stop bits	1	1 or 2	
Port no.	502		
PLC sta. no.	0	0-255	

### PLC Setting:

Communication mode	Modbus RTU protocol / Modbus TCP/IP protocol
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### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	X	OOO	0 ~ 377	1200~01455 0000~0255
B	Y	OOO	0 ~ 377	0000~0255
B	M	DDDDD	0 ~ 10239	2000~2047 12000~20191
B	SM	DDD	0 ~ 511	4400~4655 30000~30255
B	S	DDDD	0 ~ 4095	6000~7023 31000~34071
B	T_Bit	DDD	0 ~ 511	8000~8255
B	C_Bit	DDD	0 ~ 306	9200~9455 10000~10050
B	D_Bit	DDDDdd	0 ~ 799915	
B	R_Bit	DDDDDDdd	0 ~ 3276715	
W	D	DDDD	0 ~ 7999	0000~7999
DW	D_Double	DDDD	0 ~ 7998	0000~7999
W	SD	DDD	0 ~ 511	8000~8255 12000~12255
DW	SD_Double	DDD	0 ~ 510	8000~8255 12000~12255
W	Z	DD	0 ~ 15	8500~8515
W	T	DDD	0 ~ 511	9000~9255 11000~11255

Bit/Word	Device type	Format	Range	Memo
W	C	DDD	0 ~ 199	9500~9699
DW	C_Double	DDD	200 ~ 306	9700~10101
W	R	DDDDD	0 ~ 32767	13000~45767
DW	R_Double	DDDDD	0 ~ 32766	13000~45767

## Wiring Diagram:

### Diagram 1

#### RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

