

motrona MC700

Supported Series: motrona MC700

Website: <http://motrona.net/index.html>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	motrona MC700		
PLC I/F	RS232		
Baud rate	9600	9600 ~ 38400	
Data bits	7	7, 8	
Parity	Even	Even, Odd, None	
Stop bits	1	1, 2	
PLC sta. no.	11	11 ~ 99	

Device Address:

Bit/Word	Device type	Format	Range	Note
B	ERCD_Bit	HHHH	0 ~ FFFF	
B	CODE_Bit	HHHHdd	0 ~ FFFF31	
W	ERCD	HHHH	0 ~ FFFF	

Wiring Diagram:

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

