

HollySys LE/LM PLC

Supported Series: HollySys LE/LM series PLC

Website: <http://www.hollysys.com/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	HollySys LE/LM PLC		
PLC I/F	RS485 2W		
Baud rate	38400		
Data bits	8		
Parity	None		
Stop bits	1		
PLC sta. no.	1		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	%IX	DDDDo	0 ~ 81907	
B	%MX	DDDDo	0 ~ 81907	
B	%QX	DDDDo	0 ~ 81907	
W	%IW	DDDD	0 ~ 8190	
W	%QW	DDDD	0 ~ 8190	
W	%MW	DDDD	0 ~ 8190	
W	%MD	DDDD	0 ~ 8190	
W	%MR	DDDD	0 ~ 8190	

Wiring Diagram:

RS-485 2W

The serial port pin assignments may vary between HMI models, please click the following link for more information.

The following is the view from the soldering point of a connector.

