

## ELSIST MODBUS ASCII

Supported Series: SlimLine & Netsyst controllers RS232/485

Website: <http://www.elsist.it>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	ELSIST MODBUS ASCII		
PLC I/F	RS485	RS232/RS485	
Baud rate	115200	9600~115200	
Data bits	8	7,8	
Parity	Even	Even, Odd, None	
Stop bits	1	1,2	
PLC sta. no.	1	0-254 (255 Broadcast)	

Online simulator	YES	Broadcast	YES
Extend address mode	YES		

### PLC Setting:

Communication mode	Modbus ASCII protocol
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### Device Address:

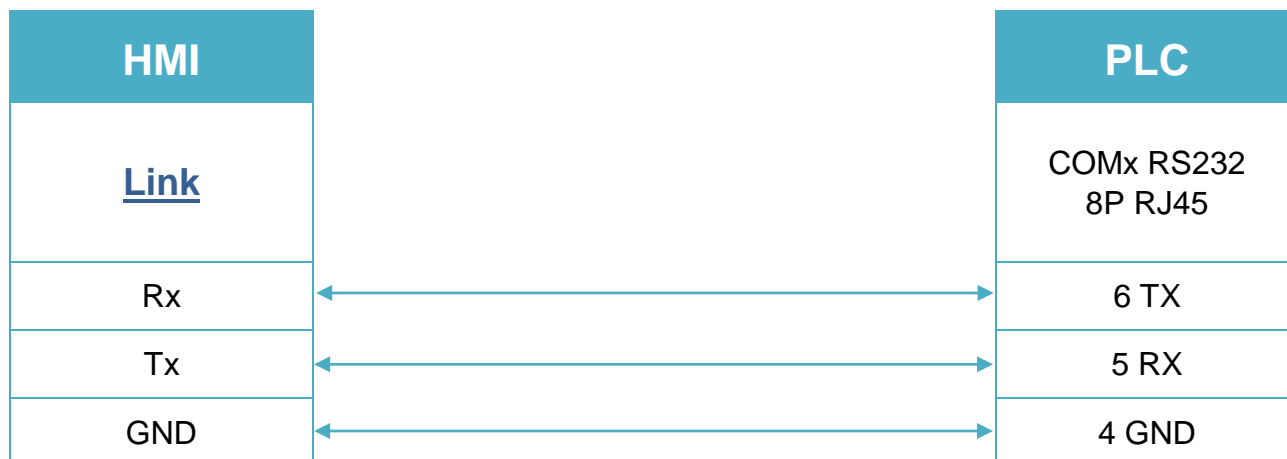
Bit/Word	Device type	Format	Range	Memo
B	%MX	DDDDD	1 ~ 65535	0x01 read coil 0x05 write single coil
B	%MW_Bit	DDDDDdd	100 ~ 6553515	0x03 read holding register 0x10 write single register
W	%MW	DDDDD	1 ~ 65535	0x03 read holding register 0x10 write multiple register
DW	%MD	DDDDD	1 ~ 65535	0x03 read holding register 0x10 write multiple register

## Wiring Diagram:

### Diagram 1

#### RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.



### Diagram 2

#### RS-485 2W

The serial port pin assignments may vary between HMI models, please click the following link for more information.

