

VIGOR

Supported Series: VIGOR M Series, VB Series, VH Series.

Website: <http://www.vigorplc.com.tw/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	VIGOR		
PLC I/F	RS485 2W	RS232, RS485 4W	
Baud rate	19200		
Data bits	8		Select "7" for V1.10 and previous versions.
Parity	None		Select "Even" for V1.10 and previous versions.
Stop bits	1		
PLC sta. no.	0		

*Support communications between HMI and PLC in pass-through mode

*Set LW-9903 to 2 to enhance the speed of download/upload PLC program in pass-through mode

Extend address mode	NO
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Device Address:

Bit/Word	Device type	Format	Range	Memo
B	X	OOO	0 ~ 377	
B	Y	OOO	0 ~ 377	
B	M	DDDD	0 ~ 7999	
B	T	DDD	0 ~ 255	
B	C	DDD	0 ~ 255	
B	SM	DDDD	9000 ~ 9255	
B	S	DDD	0 ~ 999	
W	TV	DDD	0 ~ 255	
W	CV	DDD	0 ~ 199	
W	D	DDDD	0 ~ 9255	
W	CV2	DDD	200 ~ 255	
W	SD	DDDD	9000 ~ 9255	

Wiring Diagram:

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

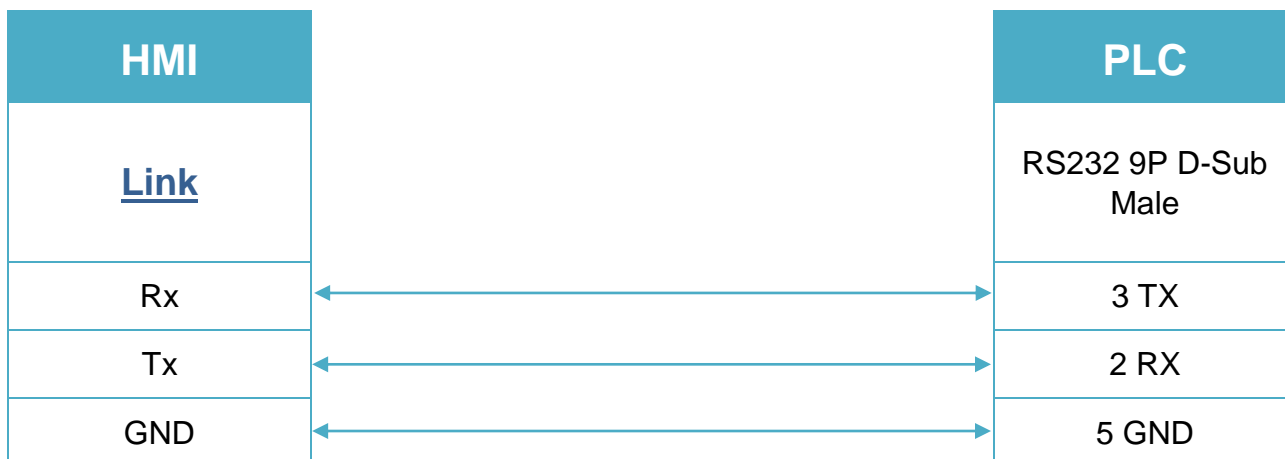


Diagram 2

RS-485 4W

The serial port pin assignments may vary between HMI models, please click the following link for more information

