

VIPA 200, for ex. 214-2BT10 (Ethernet)

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	VIPA 200, for ex. 214-2BT10 (Ethernet)		
PLC I/F	Ethernet		
Port no.	102		
PLC sta. no.	1	0-31	

Device Address:

Bit/Word	Device	Format	Range	Memo
B	I	DDDDo	0 ~ 40957	Input (I)
B	Q	DDDDo	0 ~ 40957	Output (O)
B	M	DDDDo	0 ~ 40957	Bit Memory
B	VW_Bit	DDDDDo	0 ~ 102397	V Memory Bit Address
B	S	DDDDo	0 ~ 40957	SCR
B	SM	DDDDo	0 ~ 40957	Special Memory
W	VW	DDDDD	0 ~ 10239	V Memory
DW	VD	DDDDD	0 ~ 10239	V Memory Double Word
W	VW_String	DDDDD	0 ~ 10239	String
DW	VD_String	DDDDD	0 ~ 10239	String
DW	MD	DDDDD	0 ~ 10239	Word Memory
Byte	VB	DDDDD	0 ~ 10239	
Byte	SB	DDDDD	0 ~ 10239	SCR
W	SW	DDDDD	0 ~ 10239	SCR
DW	SD	DDDDD	0 ~ 10239	SCR
Byte	SMB	DDDDD	0 ~ 10239	Special Memory
W	SMW	DDDDD	0 ~ 10239	Special Memory
DW	SMD	DDDDD	0 ~ 10239	Special Memory

- Double word and floating point value must use VD device type.

Wiring Diagram:

Ethernet cable:

