

Brother Speedio (Ethernet)

Supported Series: Brother Speedio (Ethernet)

Website: <http://www.brother.com/index.htm>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Brother Speedio (Ethernet)		
PLC I/F	Ethernet		
Port no.	10000		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	X	HHH	0 ~ 3FF	
B	Y	HHH	0 ~ 3FF	
B	BX	HHH	0 ~ 3FF	
B	BY	HHH	0 ~ 3FF	
B	M	DDDD	0 ~ 8191	
B	LM_HS1	DDDD	0 ~ 1023	
B	LM_S1	DDDD	0 ~ 1023	
B	LM_HS2	DDDD	0 ~ 1023	
B	LM_S2	DDDD	0 ~ 1023	
W	BDX	DDD	0 ~ 255	
W	BDY	DDD	0 ~ 255	
W	D	DDDD	0 ~ 2047	
W	LD_HS1	DDDD	0 ~ 2047	
W	LT_CV_HS1	DDD	0 ~ 255	
W	LT_SV_HS1	DDD	0 ~ 255	
W	LC_CV_HS1	DDD	0 ~ 255	
W	LC_SV_HS1	DDD	0 ~ 255	
W	LD_S1	DDDD	0 ~ 2047	
W	LT_CV_S1	DDD	0 ~ 255	
W	LT_SV_S1	DDD	0 ~ 255	
W	LC_CV_S1	DDD	0 ~ 255	
W	LC_SV_S1	DDD	0 ~ 255	
W	LD_HS2	DDDD	0 ~ 2047	

Bit/Word	Device type	Format	Range	Memo
W	LT_CV_HS2	DDD	0 ~ 255	
W	LT_SV_HS2	DDD	0 ~ 255	
W	LC_CV_HS2	DDD	0 ~ 255	
W	LC_SV_HS2	DDD	0 ~ 255	
W	LD_S2	DDDD	0 ~ 2047	
W	LT_CV_S2	DDD	0 ~ 255	
W	LT_SV_S2	DDD	0 ~ 255	
W	LC_CV_S2	DDD	0 ~ 255	
W	LC_SV_S2	DDD	0 ~ 255	

Wiring Diagram:

Ethernet cable:

