

## GMTCNT PLC MODBUS TCP/IP

Supported Series: GMTCNT Modbus TCP/IP device.

Website: <https://gmtcontrol.com/>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	GMTCNT PLC MODBUS TCP/IP		
PLC I/F	Ethernet		
Port no.	502		
PLC sta. no.	1	0~255	

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	MB	DDDDD	1 ~ 1023	
B	IP	DDD	1 ~ 272	
B	QP	DDD	1 ~ 272	
B	MW_Bit	DDDdd	0 ~ 51115	
W	MW	DDDD	0 ~ 511	
W	MI	DDDD	0 ~ 1023	
W	MF	DDDDD	1 ~ 1023	

### Wiring Diagram:

Ethernet cable:

