

Barcode Scanner CDC/POS Mode (USB)

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Barcode Scanner CDC/POS Mode (USB)		
PLC I/F	USB		
Mode	CDC	CDC, POS	

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	flag	D	0	automatic return
W	data	DDDD	0 ~ 1999	
W	state	D	0	*Note
W	len	D	0	



State Value	Device State
state 0	Device removed or mode set incorrectly
state 1	Device connection is successful.