

## Invt TS600 Series (Ethernet)

Supported Series: Invt TS600 Series

Website: <http://www.invt.com/>

### HMI Setting:

Parameters	Recommended	Options	Notes
<b>PLC type</b>	Invt TS600 Series (Ethernet)		
<b>PLC I/F</b>	Ethernet		
<b>Port no.</b>	502		
<b>PLC sta. no.</b>	1		

\* Correct communication is possible in run mode, but communication is interrupted in stop mode.

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	M	DDDDD	0 ~ 32767	
B	S	DDDD	0 ~ 4095	
B	X	OOOo	0 ~ 1777	
B	Y	OOOo	0 ~ 1777	
B	T_Bit	DDD	0 ~ 399	*Note1
B	C_Bit	DDD	0 ~ 255	
W	D	DDDDD	0 ~ 32767	
W	R	DDDDD	0 ~ 16383	
W	T	DDD	0 ~ 399	*Note1
W	C	DDD	0 ~ 199	16-bit
DW	C_EX	DDD	200 ~ 255	32-bit
W	Z	DD	0 ~ 15	

\*Note1: T0 ~ T199: 100ms, T200 ~ T299: 10ms, T300 ~ T399: 1ms

## Wiring Diagram:

Ethernet cable:

