

XINJE XC Series

Supported Series: XINJE XC Series

Website: <http://www.xinje.com>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	XINJE XC Series		
PLC I/F	RS232	RS232	
Baud rate	19200		
Data bits	8		
Parity	Even		
Stop bits	1		
PLC sta. no.	1	0-255	

*Set LW-9903 to 2 to enhance the speed of download/upload PLC program in pass-through mode

* During pass-through, HMI will stop communication with PLC

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	M	DDDD	0 ~ 8511	
B	X	OOOO	0 ~ 1037	
B	Y	OOOO	0 ~ 1037	
B	S	DDDD	0 ~ 1023	
B	T	DDD	0 ~ 618	
B	C	DDD	0 ~ 634	
W	D	DDDD	0 ~ 8511	
W	TD	DDD	0 ~ 618	
W	CD	DDD	0 ~ 634	
W	FD_1	DDDD	0 ~ 5000	
W	FD_2	DDDD	8000 ~ 8511	
W	FD8000	DDDD	8000 ~ 8511	
W	ID	DDDD	0 ~ 1099	
W	QD	DDDD	0 ~ 1099	
W	FS	DD	0 ~ 15	

Wiring Diagram:

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

