

TECO Inverter

Supported Series: TECO Inverter series, 7300CV model.

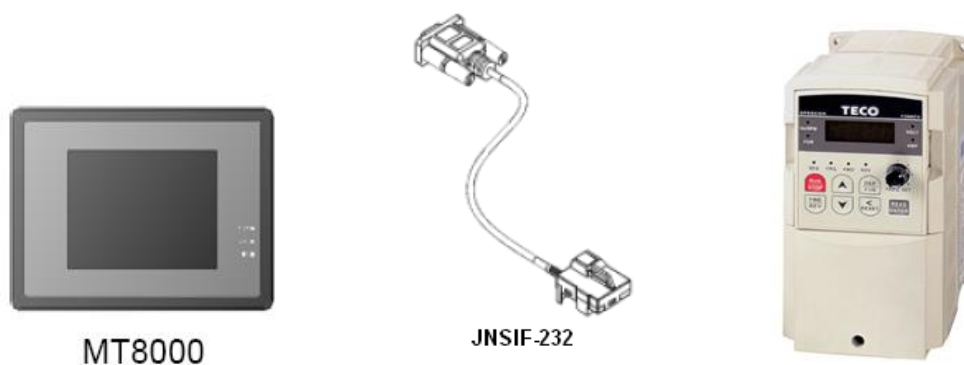
HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	TECO Inverter		
PLC I/F	RS232	RS232/RS485	
Baud rate	38400		
Data bits	8		
Parity	None		
Stop bits	1		
PLC sta. no.	1		

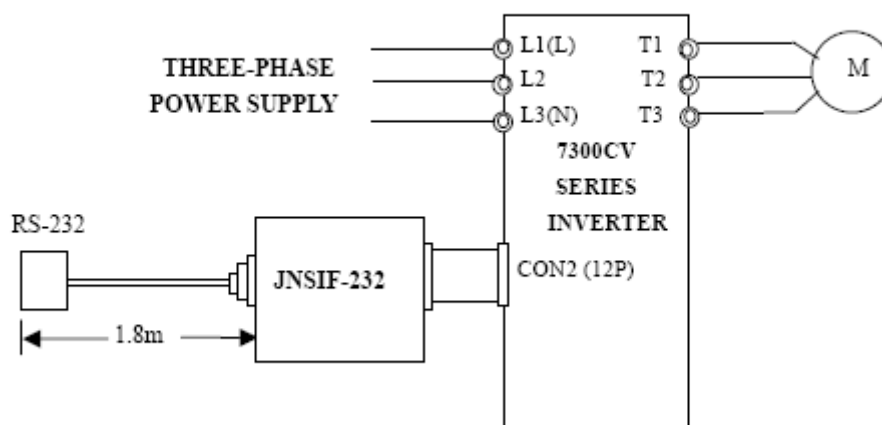
Device Address:

Bit/Word	Device	Format	Range	Memo
B	0x	DDDDD	1 ~ 65535	Output Bit
B	1x	DDDDD	1 ~ 65535	Input Bit (read only)
B	3x_Bit	DDDDDdd	100 ~ 6553515	Input Register Bit (read only)
B	4x_Bit	DDDDDdd	100 ~ 6553515	Output Register Bit
B	6x_Bit	DDDDDdd	100 ~ 6553515	
B	0x (0x0f)	DDDDD	1 ~ 65535	Write Multiple Coils
W	3x	DDDDD	1 ~ 65535	Input Register (read only)
W	4x	DDDDD	1 ~ 65535	Output Register
DW	5x	DDDDD	1 ~ 65535	4x Double Word Swap
W	6x	DDDDD	1 ~ 65535	4x Single Word Write

Wiring Diagram:



JNSIF-232 Wiring Diagram:



This section needs to double check as it doesn't have female in the original file.

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

HMI		PLC
Link		RS232 6P Mini-Din Male
Rx	←→	3 TX
Tx	←→	4 RX
GND	←→	5 GND