

# SCENE6 Controller

## HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	SCENE6 Controller		
PLC I/F	RS232		
Baud rate	9600		
Data bits	8		
Parity	None		
Stop bits	2		
PLC sta. no.	0		

## Device Address:

Bit/Word	Device type	Format	Range	Memo
W	Word	DD	0 ~ 99	

## Wiring Diagram:

### Diagram 1

#### RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

